

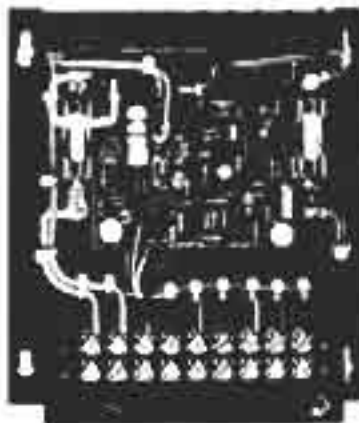
KBCC™ Chassis Mount Solid State DC Motor Speed Controls



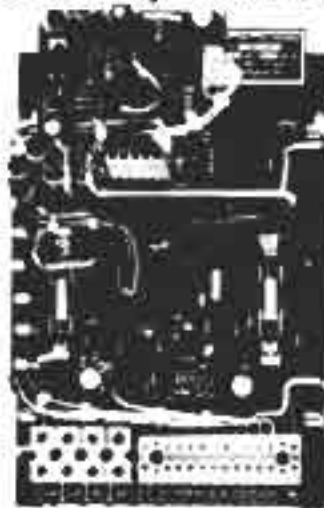
*Improved—Contains
KBMM* Speed Control
and APRM*-2C for
Faster Switching*

Installation and Operating Instructions

KBCC™
Unidirectional



KBCC-R Suffix
Rapid Cycling
Instant Reversing
Solid State Dynamic Braking



**5K Remote
Potentiometer
(Included)**



**Knob and Dial Plate
(Accessory Items
Not Included)**



- Ratings up to 1½ HP-120V & 3HP-240V
- Multiple Horsepower Capability with Plug-In Horsepower Resistor*
- Voltage Following
- R-Suffix Models contain the KB APRM® which provides Instant Anti-Plug Reversing and Solid State Dynamic Braking.
- AC Line and Armature Fusing
- Short Circuit Proof
- Direct Fed® Current Limit Prevents Motors from Demagnetizing

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See SAFETY WARNING on page 4

PENTA **KB** POWER™

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Email: sales@spectechind.com www.spectechind.com

*Patented

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IMPORTANT

Read these simplified instructions before operating control. (SEE WARNING ON PAGE 18.)

1. Be sure input AC line voltage corresponds to control voltage. (See electrical rating chart page 4.)
2. Install the correct Plug-in Horsepower Resistor® (supplied separately) according to input voltage and motor horsepower (see chart, page 5).
3. Recheck connections: AC line to L1 and L2; armature to A1 and A2 and Field (Shunt motors only) to F+ and F-. Connect ground via ground screw. (Note: If motor runs in improper direction, interchange armature leads.)
4. Connect S1 to S2 or S2 to S3 to activate control. LED brake light will be "on" if no connection is made.
5. AC Line Fuse and Armature Fuse are installed in this product. (See page 9, Table 6.) Use correct fuse.
6. Nominal trimpot settings are as follow (expressed in % of full CW rotation):

TABLE 1: NOMINAL TRIMPOT SETTINGS—SPEED CONTROL MODULE

| | | | | |
|-----------------------|-----|-----------------------------|-----|----------------------------------------------|
| MIN (minimum speed): | 15% | CL (current limit/torque): | 65% | For detailed instructions see Sec. III |
| MAX (maximum speed): | 65% | ACCEL (acceleration start): | 20% | |
| IR (IR compensation): | 25% | DECEL (deceleration): | 20% | |

FOR TECHNICAL ASSISTANCE CALL TOLL FREE (OUTSIDE
NY STATE ONLY) 1-800-221-6570

PLUG-IN HORSEPOWER RESISTOR®

A Plug-in Horsepower Resistor® must be installed to match the control to the motor horsepower and voltage. See Table 4 for the correct value. Plug-in Horsepower Resistors® are stocked by your distributor (supplied separately).

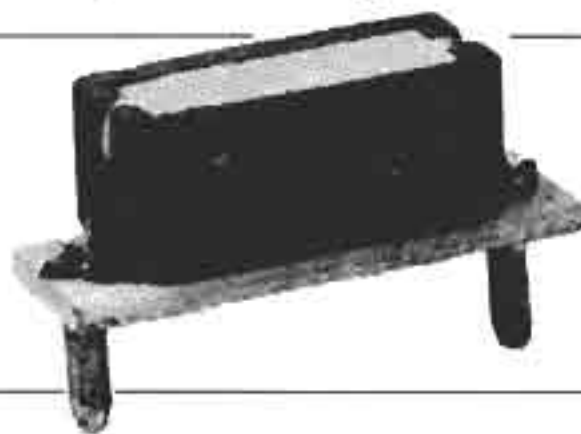


TABLE 2. ELECTRICAL RATINGS

| MODEL NUMBER | | AC VOLTS INPUT (50/60 Hz) | MAX. AC LOAD CURRENT (RMS AMPS) | MAX. DC LOAD CURRENT (AVG. AMPS) | MAX HP | AC LINE FUSE SIZE (AMPS) |
|----------------|------------|---------------------------------|------------------------------------------|-------------------------------------------|-----------|-----------------------------------|
| UNIDIRECTIONAL | REVERSIBLE | | | | | |
| KBCC-125 | KBCC-125R | 120 | 24.0 | 16.0 | 1½ | 25 |
| KBCC-225 | KBCC-225R | 240 | 24.0 | 16.0 | 3 | 25 |

TABLE 3. GENERAL PERFORMANCE SPECIFICATIONS

| | | | |
|----------------------------------------------------------------------------------------------------------|------|-------------------------------------------------------------------------|---------|
| Speed range (ratio) | 50:1 | CL/torque range (% full load) | 0-200 |
| Load regulation—armature feedback (0-full load, 50:1 speed range) (% base speed) | 1* | Accel time range (0-full speed) (secs.) | .2-10 |
| Load regulation—tachometer feedback (0-full load, 50:1 speed range) (% set speed) | 1* | Decel time range (full-0 speed) (secs.) | .2-10 |
| Line voltage regulation—armature feedback (at full load, ±10% line variation (% base speed) | ½* | Min. speed trimpot range (% full speed) | 0-30* |
| Line voltage regulation—tachometer feedback (at full load, ±10% line variation (% set speed) | ½* | Max. speed trimpot range (% full speed) | 50-110* |
| Control linearity (% speed vs. dial rotation) | 2 | IR compensation trimpot range (at specified full load) (volts) | 0-24 |
| | | Maximum allowable ambient temperature at full rating (°C/°F) | 45/113 |
| | | Tachometer feedback input volts (per 1000 RPM) (VDC) | 7/50 |
| | | Maximum number of starts/stops or reversals (operations/min.) | 30** |

* Performance is for SCR rated PM motors only. Lower performance can be expected with other motor types. Factory setting is for 3% load regulation. To obtain superior regulation, see Sec. III F. Other factory trimpot settings are as follow: CL-150% FL, Accel-1 sec., Decel-1 sec., MIN-(0)-speed, MAX-full speed & IR-6 volts.

** Rating is based on a brake time of (1) second. For increased operations per minute or longer brake time, consult factory.

SAFETY WARNING—PLEASE READ CAREFULLY

This product should be serviced by a qualified technician, electrician or electrical maintenance personnel familiar with its operation and the hazards involved. Proper installation (see instruction information which accompanies product), which includes wiring, mounting in proper enclosure, fusing or other overcurrent protection and grounding, can reduce the chance of electric shocks, fires or explosion in this product or products used with this product, such as electric motors, switches, coils, solenoids and/or relays. Eye protection must be worn and insulated adjustment tools must be used when working with control under power. This product is constructed of materials (plastics, metals, carbon, silicon, etc.) which may be a potential hazard. Individual material safety data sheets (MSDS) are available upon request. Proper shielding, grounding and filtering of this product can reduce the emission of radio frequency interference (RFI) which may adversely affect sensitive electronic equipment. If information is required on this product, contact our factory. It is the responsibility of the equipment manufacturer and individual installer to supply this safety warning to the ultimate user of this product. (SW effective 2/90.)

TABLE 4. PLUG-IN HORSEPOWER RESISTOR® CHART

| MOTOR HORSEPOWER RANGE* | | Plug-in Horsepower Resistor® Resistance Value (Ohms)** |
|--------------------------------|-----------------------------|--------------------------------------------------------|
| Armature Voltage 90-130V DC | Armature Voltage 180V DC | |
| 1/100-1/50 | 1/50-1/25 | 1.0 |
| 1/50-1/30 | 1/25-1/15 | .51 |
| 1/30-1/20 | 1/15-1/10 | .35 |
| 1/20-1/12 | 1/10-1/6 | .25 |
| 1/12-1/8 | 1/6-1/4 | .18 |
| 1/8-1/5 | 1/4-1/3 | .1 |
| 1/4 | 1/2 | .05 |
| 1/3 | 3/4 | .035 |
| 1/2 | 1 | .025 |
| 3/4 | 1-1/2 | .015 |
| 1 | 2 | .01 |
| 1-1/2 | 3 | .006 |

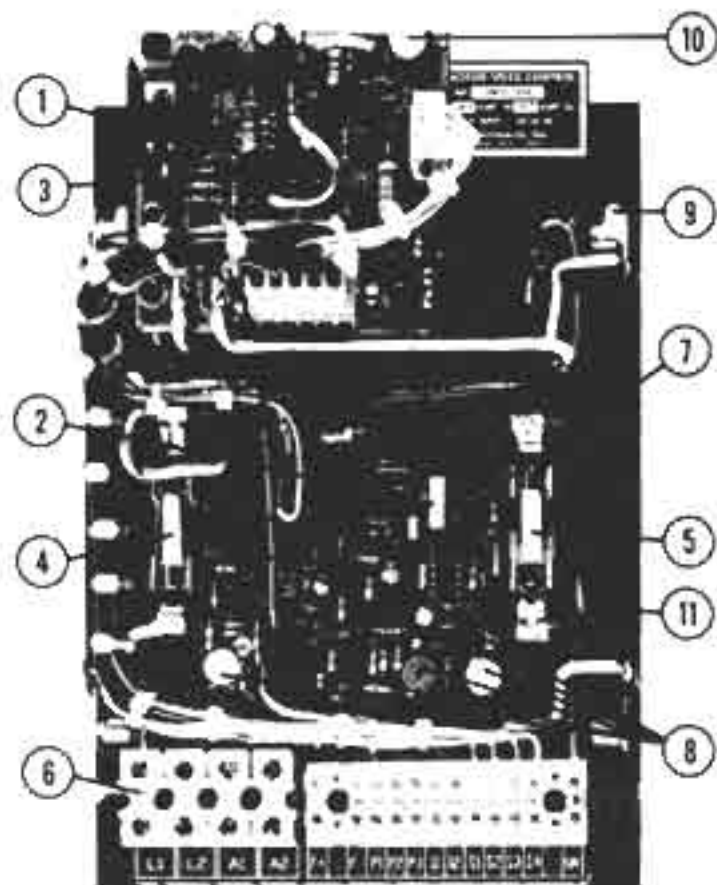
* Motor horsepower and armature voltage must be specified when ordering so that proper resistor will be supplied.

** For overlapping motor horsepower range use lower value Plug-in Horsepower Resistor®

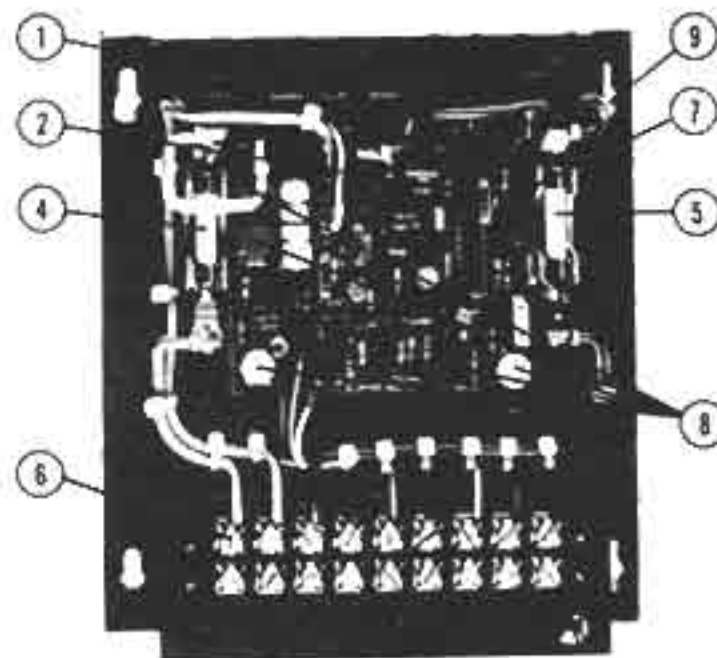
FIG. 1 FEATURES AND FUNCTIONS

- (1) Rugged Aluminum Heatsink
- (2) KBMM™ Speed Control*
- (3) APRM® Reversing Module*
- (4) AC Line Fuse
- (5) Armature Fuse
- (6) Barrier Terminal Block
- (7) Plug-in Horsepower Resistor® (supplied separately)
- (8) Trimpots: MIN, MAX, ACCEL, DECEL, IR and CL
- (9) Keyhole slots facilitate mounting
- (10) Aux. Trimpot for Speed Adjustment
- (11) Dynamic Brake Resistor

* Patented



Reversible (R-Suffix)



Unidirectional

INTRODUCTION

The **NEW Patented Circuitry of the KBCC™** Full Wave Solid State DC Motor Speed Control represents the latest state-of-the-art design achievable through modern technology. (Short circuit proof and guaranteed not to cause motor demagnetization.)

Features Include:

- **Integrated Circuitry**
Used to control and amplify command and reference levels with both closed and open loop feedback to provide superior motor regulation. (Speed changes due to load, line voltage, or temperature variations are held to minimum levels.)
- **High Quality Components**
Selected and tested for proven dependability.
- **Transient Protection**
Used to prevent failure of the power bridge circuit caused by voltage spikes on the AC line.
- **High Reliability**
When used in accordance with the instructions included in this manual, the KBCC® will provide years of trouble-free operation.

SECTION I. GENERAL INFORMATION

A. Motor Type. The KBCC™ is designed for Permanent Magnet (PM) and Shunt Wound D.C. motors. Controls operated on 120 volt AC inputs are designed for 90 volt SCR rated motors. Controls operated on 240 volt AC inputs are designed for 180 volt SCR rated motors. Use of higher voltage motors will result in degradation of full speed performance. Also, if motor is not an SCR rated type, the actual AC line amperage at full load should not exceed the motor's DC nameplate rating.

B. Torque Requirements. When replacing an AC induction motor with a DC motor and speed control, consideration must be given to the maximum torque requirements. The full load torque rating of the DC motor must be equal to, or greater than, that of the AC motor.

C. Acceleration Start. The KBCC™ contains an adjustable acceleration start feature which allows the motor to smoothly accelerate from 0-full speed over a time period of .2–10 seconds. The "ACCEL" is factory set at 1 second.

D. Limitations in Use. The KBCC™ controls are designed for use on machine applications.

E. Switching Applications: "R" suffix models contain the KB APRM® which is designed to provide anti-plug instant reverse, solid state dynamic brake and rapid cycling. The maximum recommended number of run-brake cycles is 30 per minute. If higher rates are required, contact our sales department.

CAUTION: Consult factory before using on constant horsepower applications such as saws or drill presses. Do not use in explosive atmosphere.

CAUTION: Be sure the KBCC® is used within its max. ratings. Follow all installation instructions carefully (Refer to Section II.)

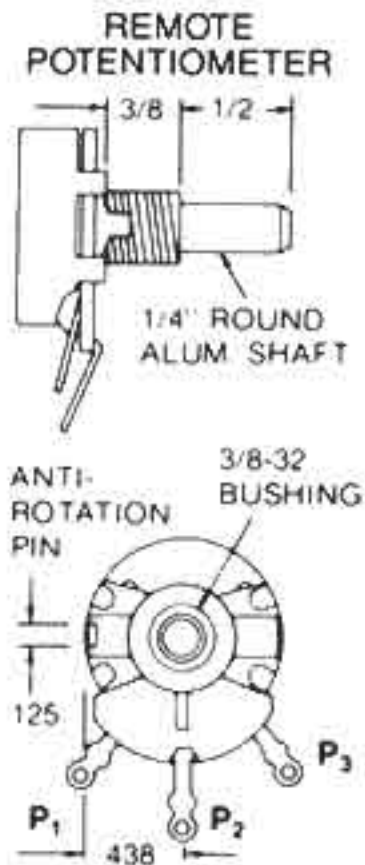
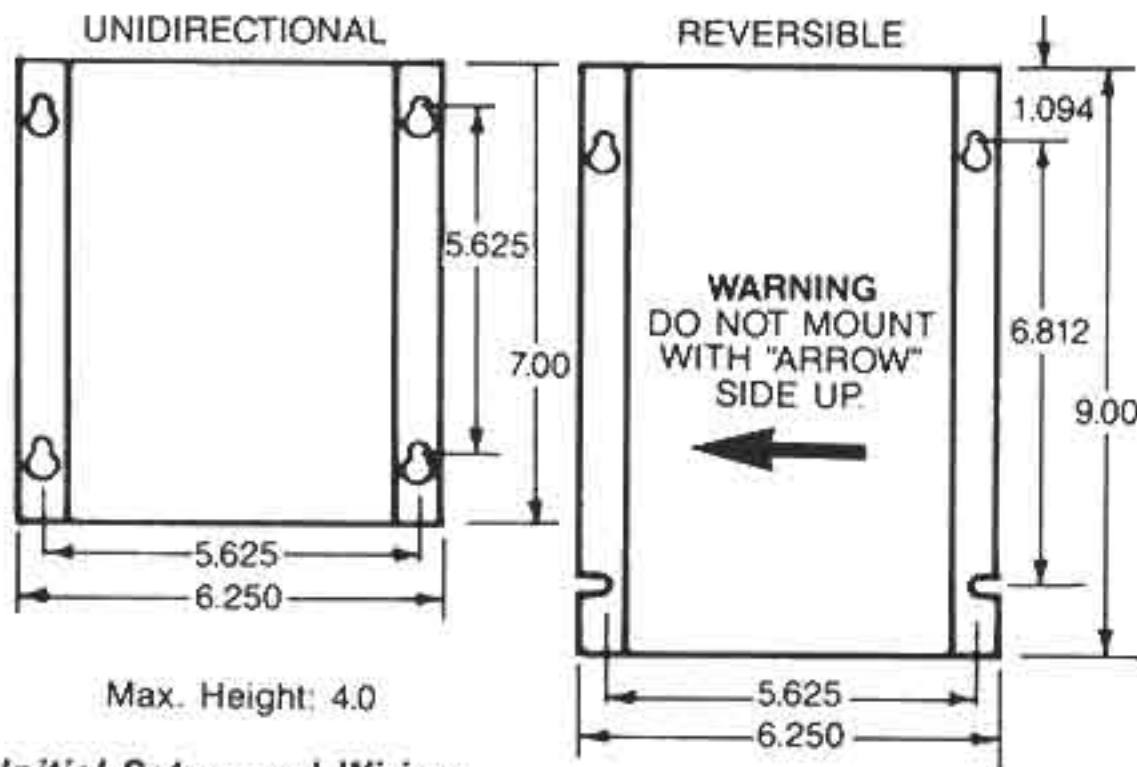
CAUTION: Be sure control is not used in extreme overhauling applications.

SECTION II. INSTALLATION INSTRUCTIONS

A. Location and Mounting. The KBCC[™] control should be mounted on a flat surface and located in an area where it will not be exposed to contaminants such as water, metal chips, solvents or excessive vibration.

When mounting in an enclosure the air space should be large enough to provide adequate heat dissipation. The maximum allowable ambient temperature at full rating is 45°C/113°F. Consult factory if more information is required.

FIG. 2 MECHANICAL SPECIFICATIONS (inches)



B. Initial Setup and Wiring

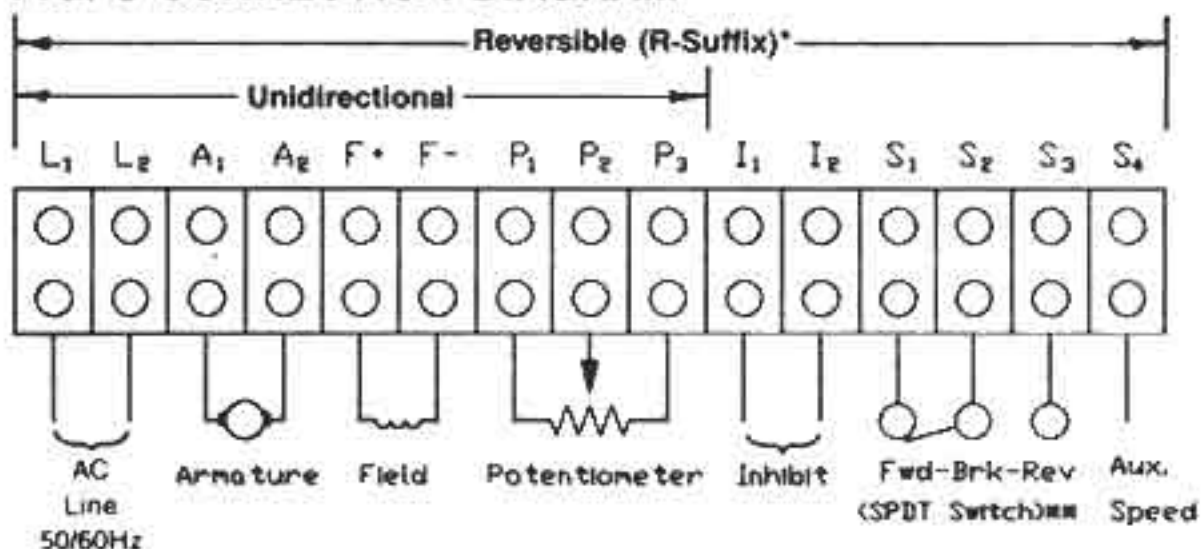
1. Install proper size Plug-in Horsepower Resistor[®]. (See chart.)
2. The KBCC[™] can be connected to a standard 120V or 240V 50/60 Hz AC line [Be sure the AC input voltage corresponds to the control voltage rating and the motor rating (e.g. 90–130VDC motor on 120VAC and 180VDC motor on 240VAC)].
3. Follow the recommended supply wire sizes as per Table 5.
4. Follow the NEC and other electrical codes that apply. CAUTION: Separate branch protection must be provided on 240V circuits. (Do not fuse neutral or grounded [earthed] conductors.)
5. Connect control according to connection diagram—See Fig. 3.

TABLE 5. MINIMUM SUPPLY WIRE SIZE REQUIREMENTS

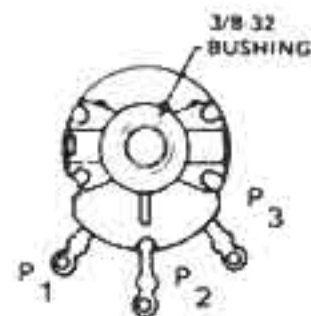
| MAX. MOTOR AMPS (DC AMPS) | MAX. MOTOR HP 90V | MAX. MOTOR HP 180V | MINIMUM WIRE SIZE (AWG) Cu Only | |
|---------------------------|-------------------|--------------------|---------------------------------|-------------------|
| | | | MAX. 50 FOOT RUN | MAX. 100 FOOT RUN |
| 6.0 | 1/2 | 1 | 16 | 14 |
| 12.0 | 1 | 2 | 14 | 12* |
| 16.0 | 1 1/2 | 3 | 12 | 12 |

* Maximum recommended wire size.

FIG. 3 CONNECTION DIAGRAM



REMOTE POTENTIOMETER



Notes * R-Suffix models are equipped with the KB APRM[®]. For detailed connection diagrams see KBCC-R connection diagrams.
 ** Since only 10 ma of current is switched, any switch or relay can be used except a solid state type or relays with capacitors or R-C networks (snubbers) across their contacts.

CAUTION: If control is wired to a transformer, it is advisable to switch the secondary to disconnect power. If the primary is switched, additional snubber capacitors may have to be added across the transformer output to prevent damage to the power bridge.

CAUTION: Do not bundle control wires P₁, P₂, P₃, I₁, I₂, S₁-S₄ with line or motor leads. If wires are over 18", use shielded cables.

WARNING: Armature Switching. Do not switch the armature in and out of circuit or catastrophic failure will result. If armature switching is required for dynamic brake or reversing, use "R" suffix models which contain the KB APRM[®]

C. Voltage Following.

All models can be controlled with an isolated analog reference voltage (0-9VDC) in lieu of the main speed potentiometer. The voltage is connected to P₂(+) and F-. The control output voltage will linearly follow the input voltage. The source impedance of the input should be 10K ohms or less. The Min trimpot is in circuit even without the main speed potentiometer. It can be used to provide an offset voltage, if desired. A 9 o'clock position of the Min trimpot is approximately zero volts. Max trimpot is rendered inoperative in the voltage following mode. Use an auxiliary trimpot for scaling and to limit the control range. If the input signal is not isolated, or is a current signal (4-20ma), the KBSI-240D Signal Isolator must be used. It will allow direct connection to process controllers and microprocessors.

TABLE 6. ARMATURE FUSE CHART

| 90VDC MOTOR | 180VDC MOTOR | APPROX. DC MOTOR CURRENT (AMPS) | ARMATURE FUSE RATING (AMPS) |
|-------------|--------------|---------------------------------|-----------------------------|
| HORSEPOWER | | | |
| 1/30 | 1/15 | .33 | 1/2 |
| 1/20 | 1/10 | .5 | 3/4 |
| 1/15 | 1/8 | .65 | 1 |
| 1/12 | 1/6 | .85 | 1-1/4 |
| 1/8 | 1/4 | 1.3 | 2 |
| 1/6 | 1/3 | 1.7 | 2-1/2 |
| 1/4 | 1/2 | 2.5 | 4 |
| 1/3 | 3/4 | 3.3 | 5 |
| 1/2 | 1 | 5.0 | 8 |
| 3/4 | 1-1/2 | 7.5 | 12 |
| 1 | 2 | 10.0 | 15 |
| 1-1/2 | 3 | 15.0 | 25* |

* Also used as AC Line Fuse.

NOTE: The AC line fuse is chosen according to the maximum rating of the control which is 25 amps.

- CAUTION:** 1. The voltage feeding P₂ and F- must be isolated from the AC line. Do not ground P₂ or F- to set up a zero or ground reference.
2. Do not bundle signal wires to P₂ and F- with AC line or motor connections. If signal wires are over 18", use shielded cables.

D. Fusing.

1. AC Line Fuse. The KBCC[®] contains a built-in replaceable AC line fuse rated 25A (Use Buss type MDA, ABC or 3 AG or equivalent.) The AC line fuse protects the control against catastrophic failure. If the fuse blows, the control is miswired, the motor is shorted or grounded, or the KBMM speed control is defective. On "R" suffix models, the APRM[®] may be defective.

2. **Armature Fuse.** The armature fuse provides overload protection for the motor and control. The KBCC[®] control contains fuses that are rated for the maximum horsepower. To provide proper protection for motors rated less than maximum, fuse at approximately 1.7 times the DC amperage rating of the motor. (See table.)

NOTE: Be sure to fuse each ungrounded AC line supply conductor. Do not fuse neutral or grounded conductors. See table 6 page 9.

SECTION III—ADJUSTMENTS AND CONTROL FUNCTIONS

The KBCC[®] has been factory adjusted to provide 0-full speed using the speed control knob. Minimum and Maximum speed trimpots are provided to change the speed from other than 0-full speed. The Acceleration (ACCEL) trimpot is provided to allow for a smooth start over an adjustable time period each time the AC power is applied or the speed pot is rotated. The DECEL trimpot controls the amount of ramp down time when the speed pot is adjusted to a lower speed. The Current Limit (CL, or torque output) adjustment is factory set to approximately 1½ times the motor rating. The IR Compensation (IR) is factory adjusted to provide excellent motor regulation under normal operation. "R" suffix models contain the KB APRM[®] which provides anti-plug "instant" reverse and solid state dynamic braking. The APRM[®] contains a trimpot which is used to preset a fixed speed for either the forward or reverse direction (see KBCC-R connection diagrams for additional information).

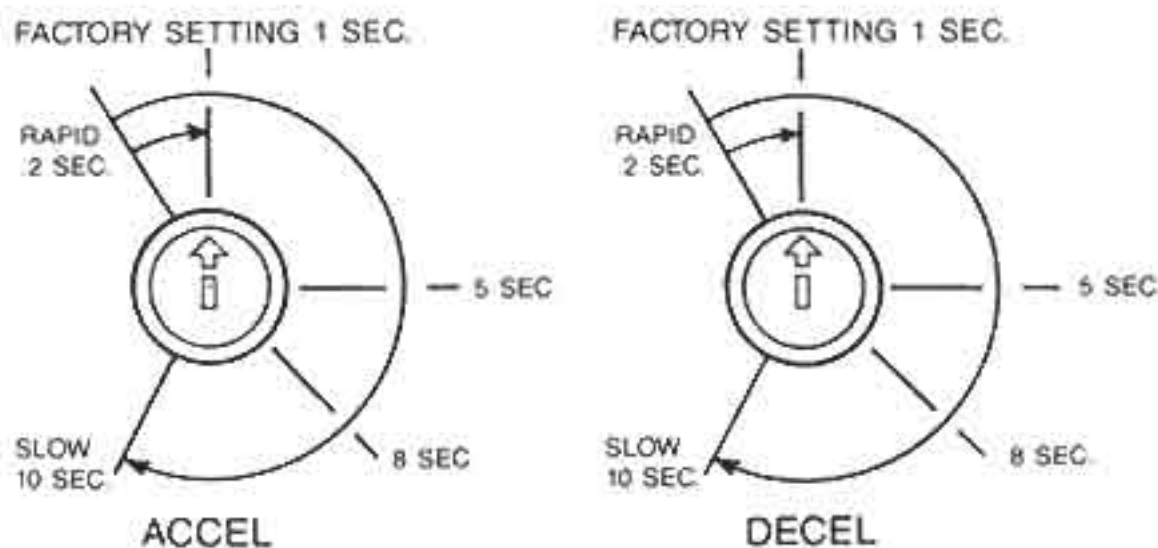
NOTE: In order for the IR comp and CL trimpot settings to be correct, the proper Plug-in Horsepower Resistor[®] must be installed for the particular motor and input voltage being used. Do not attempt to change the settings of the trimpots unless absolutely necessary since they are factory adjusted to near optimum settings.

The following procedure, presented in order of adjustment sequence, should be used when readjusting all trimpot functions:

Fig. 4 ACCEL/DECEL TRIMPOT ADJUSTMENT

CAUTION!

[PM motors only.] Adjusting the accel time below .5 seconds increases inrush current. It may be necessary to measure the peak inrush current and consult with motor manufacturer since field magnet demagnetization may occur.



A. Acceleration Start The ACCEL is factory set at approx. 1 second. To readjust to different times, set the knob to the desired position as indicated in Fig. 4.

B. Deceleration The DECEL is factory set to provide minimum ramp-down time. To increase the ramp-down time adjust the DECEL trimpot as indicated in Fig. 4.

C. Maximum Speed Adjustment. Turn Speed Control Knob to full speed (maximum CW position). Adjust max. speed trimpot to new desired setting.

NOTE: Do not attempt to adjust the max. speed above the rated motor RPM since unstable motor operation may occur. For moderate changes in the max. speed, there will be a slight effect on the min. speed setting when the min. speed is set at zero. There may be a significant variation in the min. speed setting if the min. speed is at a higher than zero setting.

D. Minimum Speed Adjustment. If a higher than zero minimum speed is desired, readjust the minimum speed by turning the speed control knob to zero setting (full CCW position). Then adjust the min. speed trimpot to the desired setting.

NOTE: The min. speed adjustment will affect the max. speed setting. Therefore, it is necessary to readjust the max. speed after the min. speed, and it may be necessary to repeat the sequence until both the min. and max. speeds are set to the desired levels.

E. Current Limit (CL/Torque Adjustment). The *patented* CL circuitry is provided to protect the motor and control against overloads. The CL also protects against armature short circuits and motor demagnetization. It limits the inrush current to a safe level during startup. The CL is factory set to approximately 1.5 times the full load rating of the motor. (CL trimpot is nominally set to approx. 65% of full CW rotation.)

LED CL Indicator—after August 1990 all models will contain an LED on the speed control module. This lamp will light when the control is in the current limit mode.

NOTE: The correct value Plug-in Horsepower Resistor[®] must be installed in order for the CL and IR comp. to operate properly.

To set the CL to factory specifications adjust as follows:

1. Set speed control knob at approximately 30–50% CW rotation. Set CL trimpot to full CCW position.
2. Connect a DC ammeter in series with the armature lead.
3. Lock shaft of motor (be sure CL pot is in full CCW position). Apply power and rotate CL pot CW slowly until DC ammeter reads 1.5 times motor rating (do not exceed 2 times motor rating).

NOTE: If only an AC ammeter is available, it can be installed in series with AC input line. Follow above instructions; however, set AC amperage at .75 times motor rating.

F. IR Compensation Adjustment. IR compensation is provided to substantially improve load regulation. If the load presented to the motor does not vary substantially, the IR adjustment may be set

at a minimum level (approximately $\frac{1}{4}$ of full setting). The control is factory adjusted to approximately 3% regulation. If superior performance is desired (less than 1% speed change of base speed from 0 to full load), then the IR comp. should be adjusted as follows:

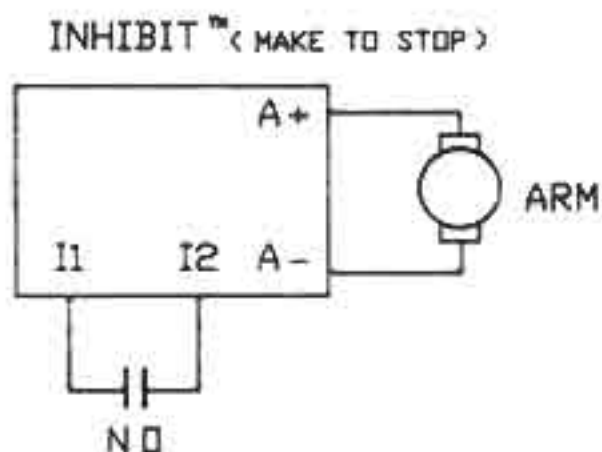
NOTE: Excessive IR comp. will cause control to become unstable, which causes motor cogging.

1. Set IR comp. trimpot at approximately 25% of CW rotation. Run motor unloaded at approximately $\frac{1}{3}$ speed and record RPM.
2. Run motor with maximum load and adjust IR comp. trimpot so that the motor speed under load equals the unloaded speed per step 1.
3. Remove load and recheck unloaded RPM. If unloaded RPM has shifted, repeat procedure for more exact regulation.

The KBCC is now compensated to provide minimal speed change under large variations of applied load.

SECTION IV. APPLICATION INFORMATION

A. INHIBIT[®] All models contain Terminals I_1 and I_2 that provide an Inhibit[®] function which electronically extinguishes the output of the control. This circuit is activated by connecting the I_1 and I_2 terminals together. When installing the KBCC[®] be sure to follow the mounting and wiring instructions found in Sec. II.



B. Tachometer feedback (DC tachs only). The load regulation of the control can be improved to 1% of set speed over a 50:1 speed range by use of tachometer feedback. Since no provision is made for the tach input on the terminal block, the tach positive connection must be made directly to the B or T terminal on the speed control module. NOTE: If control is used on a reversing application, the tach wires must also be reversed so that positive (+) is always connected to B or T. To set control for tachometer feedback:

(1) For tach feedback, cut jumper J1 on Printed Circuit Board.

(Note: On 240VAC models, J1 is an 82K resistor.)

(2) Connect tach as follows:

(a) 7 volts/1000 RPM Connect (+) lead to Terminal "T"
Connect (-) lead to Terminal I₂ or F-

(b) 50 volts/1000 RPM Connect (+) lead to Terminal "B"
Connect (-) lead to Terminal I₂ or F-

NOTE: Set IR Comp to minimum for tach feedback.

NOTE: The tachometer voltage input is based on 1,800 RPM motors. For motors other than 1,800 RPM, or for tachometer voltages other than what is specified, an external tachometer resistor must be used. Install the resistor (R_T) in series with positive (+) tachometer lead and the 7V input on the control. The value of R_T may be calculated using the following formula.

$$R_T = [1.26 \times V_T \times S - 15,900]$$

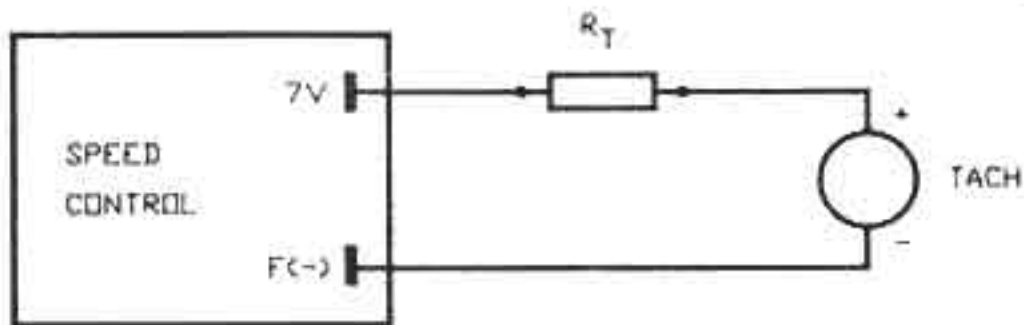
V_T = Tachometer voltage in volts/1,000 RPM

S = Base speed of motor in RPM

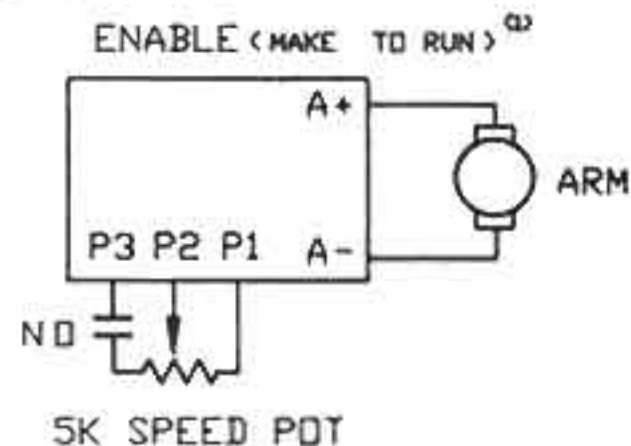
Example: Suppose you have a 3,600 RPM motor with a 20 volt/1,000 RPM tachometer:

$$R_T = 1.26 \times 20 \times 3,600 - 15,900 = 74,820$$

Choose the closest 1/2 watt resistor value, which is 75,000; therefore, $R_T = 75,000$.



TACHOMETER CONNECTION WITH ADDITION OF R_T



C. Enable. Control can be made to start and stop electronically with Enable. This circuit is "make to run" which is opposite of Inhibit[®].

Stop time is adjustable with DECEL trimpot. To obtain 0 speed when Enable is open MIN speed trimpot must be set to 0 speed. Two-speed operation can be obtained by setting the MIN speed to the desired level.

D. Switching Functions "R" Suffix Models Only. The KBCC-R models are designed to offer a variety of switching functions. The APRM[®] module is the interface between command signals and the KBMM speed control module. By using terminals S₁, S₂ and S₃ the KBCC-R models can be made to perform the following functions: Run-Brake, Forward-Brake-Reverse and Forward-Reverse (instant anti-plug reverse). Terminal S₄ is used to supply a control voltage which is adjustable with the APRM[®] trimpot R11. This voltage is used to preset a Jog or Run speed, either in Forward or Reverse direction. (DECEL Trimpot does not affect the brake time.)

In order for the KBCC-R control to drive a motor, S₁ and S₂ must be connected together for Forward and S₂ and S₃ must be connected together for Reverse. If no connection is made to S₂, the control will be in a "Brake" mode. The brake circuit consists of an SCR and dynamic brake resistor (RB). An LED indicator on the APRM[®] shows that power is applied to the SCR gate. If braking is not required, the wire to RB may be disconnected. (Note that the LED will still light with RB disconnected.)

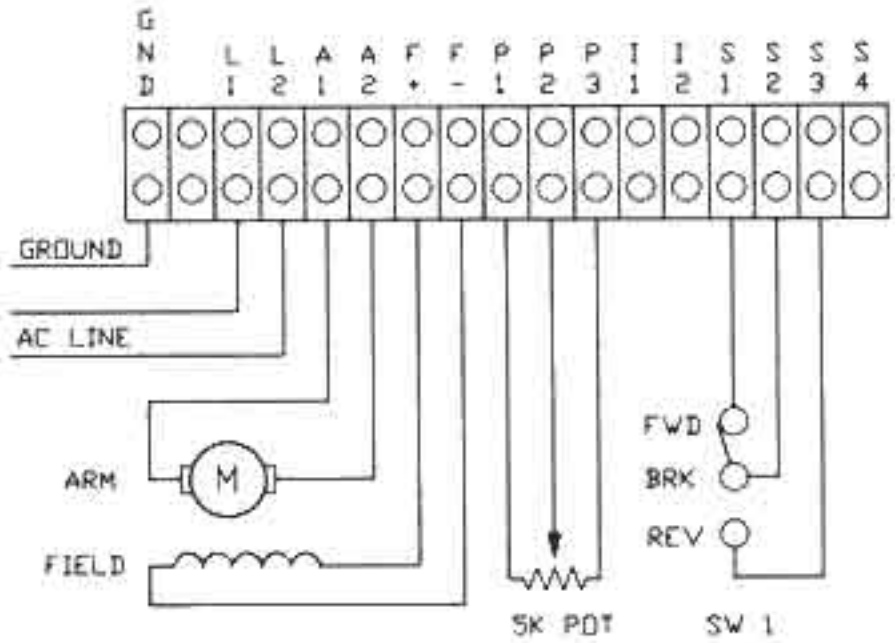
IMPORTANT APPLICATION NOTE: If the control is used in unidirectional operation only, such as Run-Brake, use the "Forward" direction (S₁, S₂). If motor runs opposite to the desired direction, then reverse the armature leads

NOTE: When switching terminals S₁, S₂, S₃, approximately 10ma of current with full motor voltage may be present. Other terminals (I₁, I₂, P₁, P₂, P₃ and S₄) are low voltage to each other, but line voltage to ground. Any switch or relay can be used for switching **except** solid state relays or contacts with R-C networks (snubbers). S₁ and S₂ must be opened before S₂ and S₃ are closed and vice versa

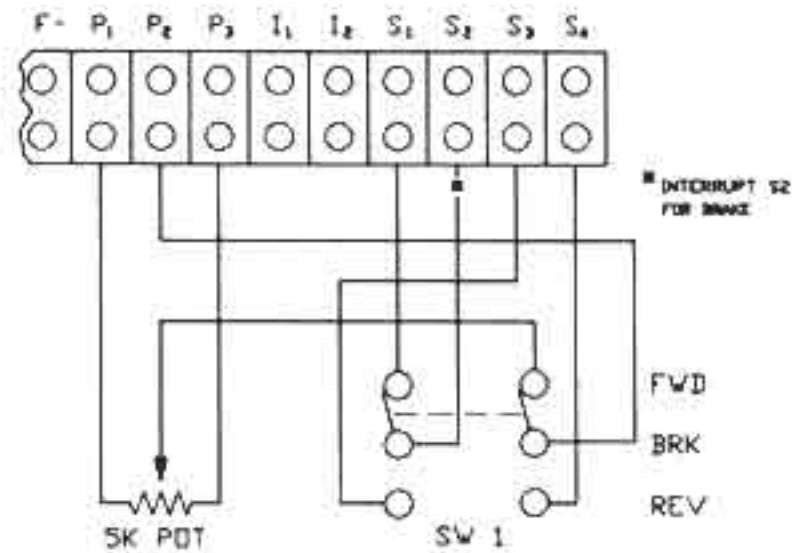
The following wiring diagrams are presented to demonstrate the capabilities of the KBCC-R.

[1] Forward-Brake-Reverse with Single Potentiometer. Use an SPDT ON-OFF-ON switch. Close S₁ and S₂ for motor to run in FWD direction. Open S₂ for Brake. Close S₂ and S₃ for motor to run in Reverse direction. If Brake position is not required, an SPDT (non-center OFF) may be used. This provides instant Anti-plug Reversing.

DIA. [1]

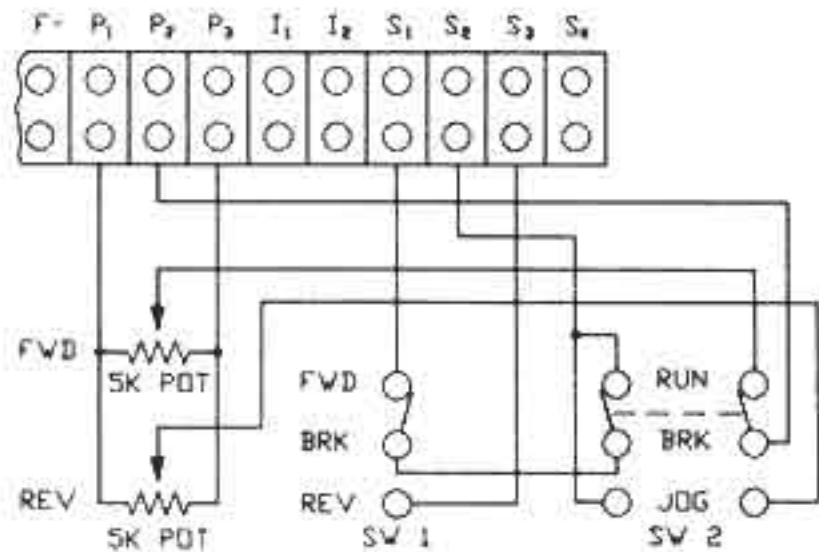


[2] Forward-Brake-Reverse with Adjustable Reverse Speed. Reverse speed is adjustable with the trimpot on the APRM[®] board. Use a DPDT ON-OFF-ON switch. In the Forward direction, the remote speed pot is used. In the Reverse direction, P₂ is connected to S₄ for speed adjustment. If Brake position is not required, a DPDT switch (non-center OFF) may be used. If, while in Forward or Reverse position, a separate Brake function is required, S₂ may be interrupted using a limit switch or relay. (For remote reverse speed pot adjustment, see Wiring Diagram 1.)



DIA. [2]

[3] Forward-Brake-Reverse with Run-Brake-Jog. Jog speed is adjusted with remote speed pot. For SW1 use an SPDT ON-OFF-ON switch. For SW2 use DPDT ON-OFF-ON with momentary return from Jog position. (For non-remote Jog speed use trimpot on APRM[®], see Wiring Diagram 2.)



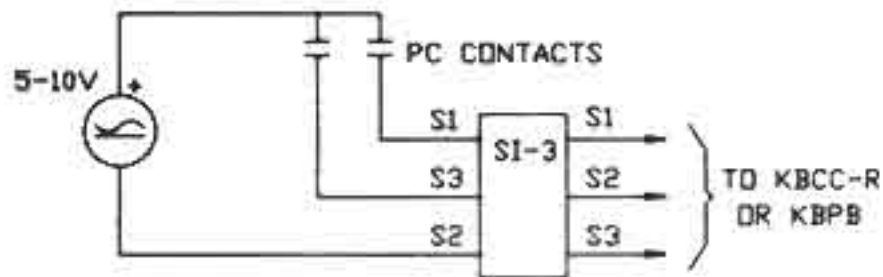
DIA. [3]

[4] Run-Brake-Jog with Adjustable Jog Speed. The Jog speed is adjustable with the trimpot on the APRM[®] board. Use a DPDT ON-OFF-ON switch. In the Run mode, the external 5K speed pot is used. In the Jog mode P₂ is connected to S₄ and the Jog pot, located on the APRM[®], is used for speed adjustment. If Brake position is not required, a DPDT switch (non-center OFF) may be used. If, while in Forward or Jog position, a separate Brake function is required, S₂ may be interrupted using a limit switch or relay. (For remote reverse speed pot adjustment, see Wiring Diagram 3.)

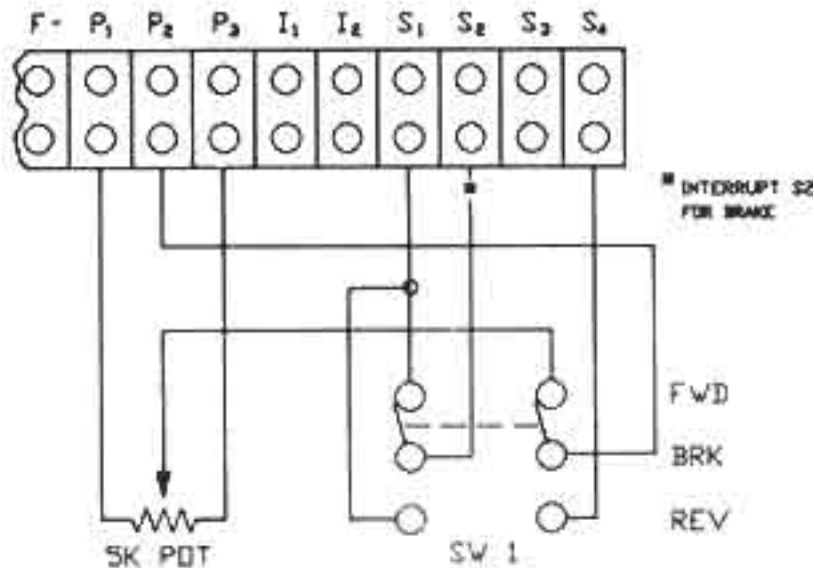
[5] **Isolated Input for S₁, S₂, S₃.** An isolator board SI-3 is available as an accessory. It allows the KBCC-R forward-brake-reverse function to be activated by an analog signal. The SI-3 installs by removing the 4-pin connector on the APRM. Install the SI-3 on the 4-pin header and plug the mating connector into the SI-3.

The SI-3 is activated by applying an analog voltage of 5-10VDC to terminals S₁, S₂ for forward, or S₃, S₂ for reverse. The KBCC-R with the SI-3 option is suitable for operation with programmable controllers. For complete isolation of the voltage following input Model KBSI-240 Signal Isolator should also be used.

FWD-BRK-REV CONTROL USING PROGRAMMABLE CONTROLLER

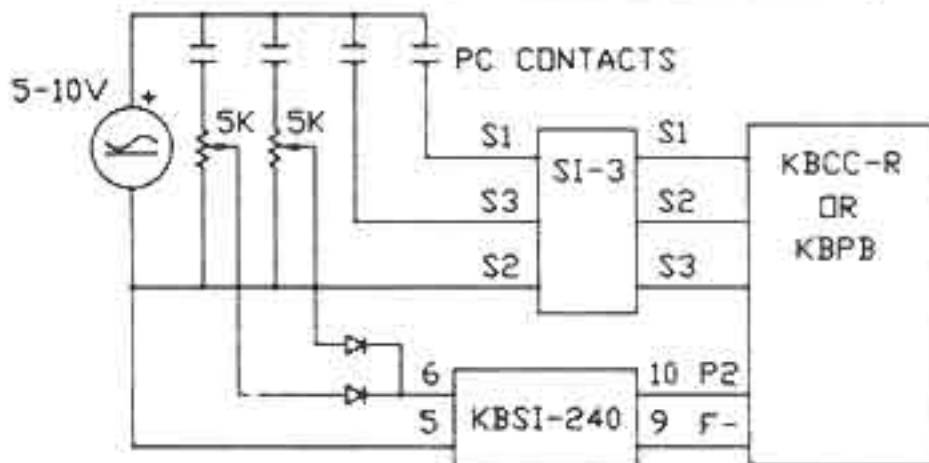


DIA. [4]



DIA. [5]

FWD-BRK-REV AND DUAL SPEED CONTROL

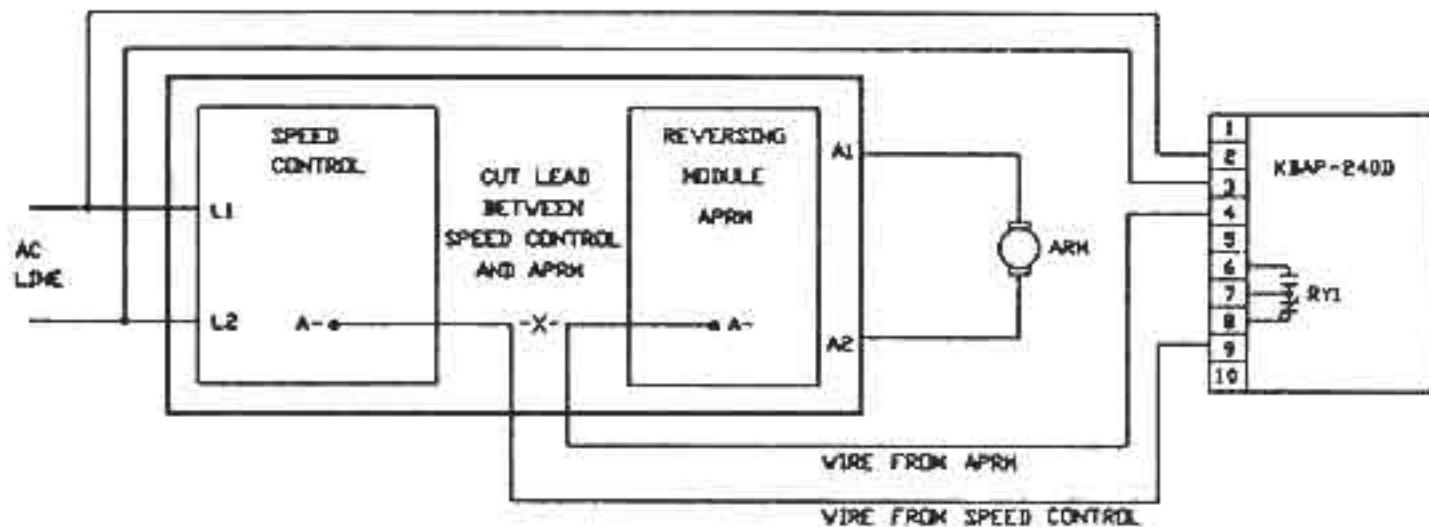


[E] Overload Protection The KBAP-240D is a multipurpose DC Current Sensing Relay and Overload Protector. It is specifically designed for use with DC motors and speed controls from 1/8–3 HP. The unit can be used with larger or smaller motors by utilizing the external method of connection. KBAP-240D operates by sensing current in the armature circuit. When the preset level is reached, an output relay trips. An adjustable time delay (.2–15 secs.) is incorporated, which eliminates nuisance tripping. Manual or automatic reset is provided at the user's option along with an LED, which indicates when the preset current level has been reached. In addition, a Hysteresis trimpot is provided which can be used to increase the differential between the pull-in and drop-out points of the output relay. When an overload occurs, the KBAP-240D can be used to shut the system down, sound an alarm, or initiate corrective action before damage occurs. The unit can be operated on either 120 or 240 VAC line voltage, and has five preset current trip points (2.5/5/10/15/20), which can be further adjusted with a built-in trimpot. See page 18 for connection diagram.

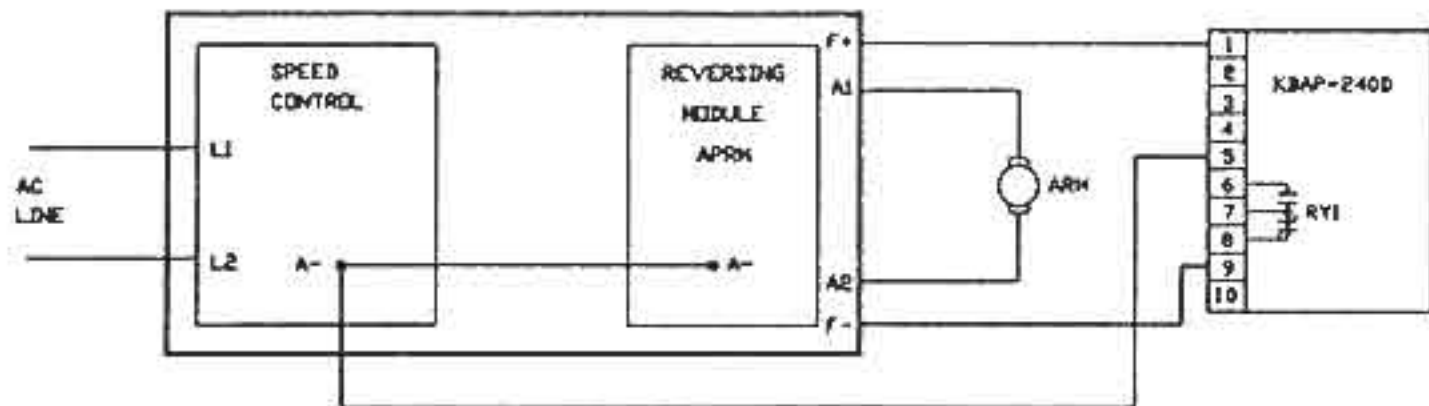
REVERSING APPLICATIONS. The KBAP set for Internal Sensing is suitable for unidirectional current only. Therefore, reversing controllers utilizing relays or reversing modules *cannot* be connected directly to the KBAP. For these applications the KBAP must be connected between the speed control and reversing module. For external Sensing the KBAP can be connected directly to the reversing control. See Fig. for correct connection diagrams (used for KB Models KBPB and KBCC-R suffix). See page 18 for connection diagram.

Connections for Reversing Controllers

Internal Sensing (A)



External Sensing (B)



SECTION V. TROUBLESHOOTING GUIDE

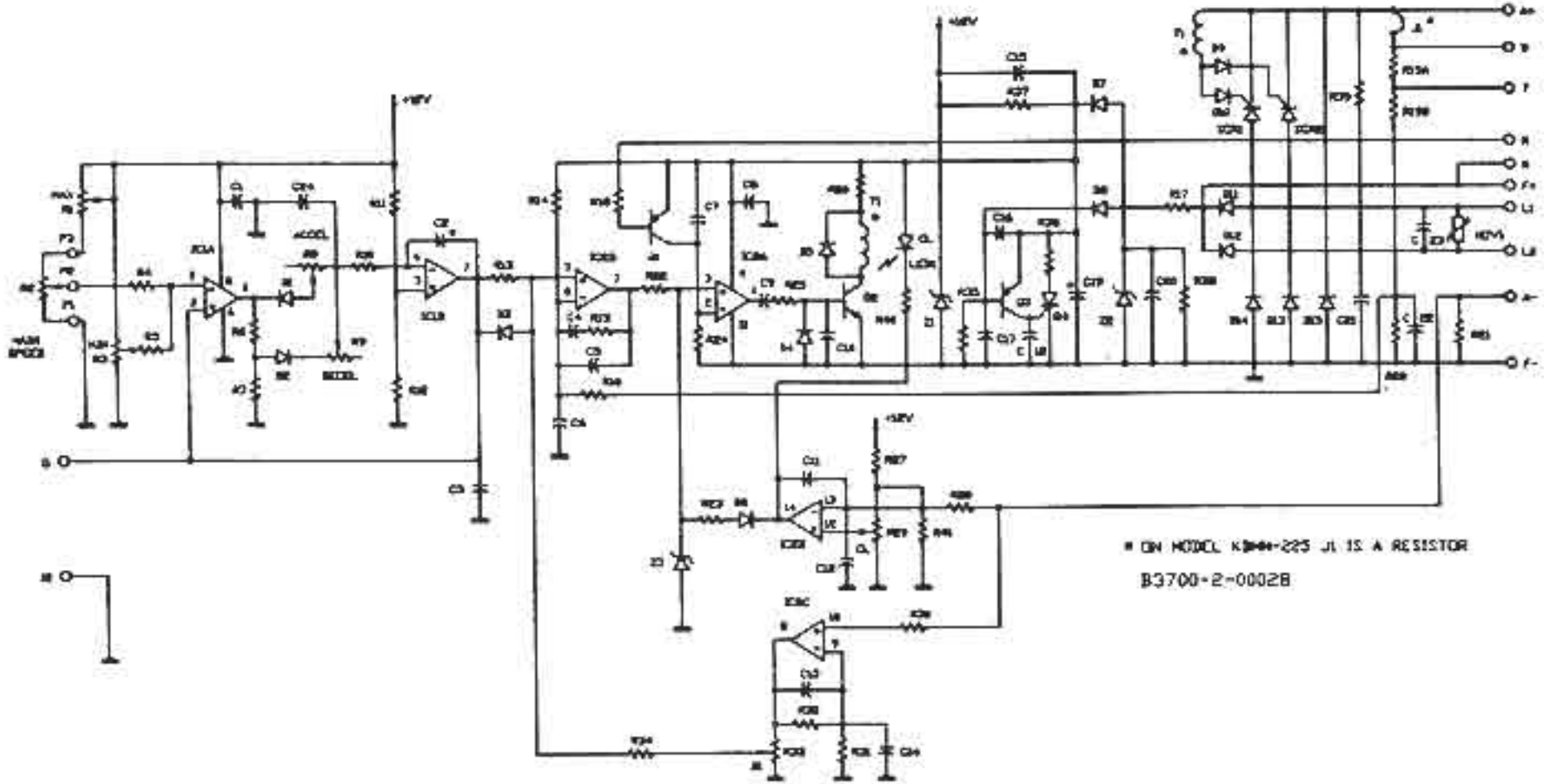
The following Troubleshooting Guide is intended for use by a qualified technician. The Guide is designed to isolate common malfunctions of the KBPB and/or motor. It should be used with the parts lists and schematics contained in this manual.

| SYMPTOM | POSSIBLE CAUSE | CORRECTIVE ACTION |
|-----------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. Motor does not run. | <ol style="list-style-type: none">1. AC voltage not brought to L1, L2 terminals.2. Blown line or armature fuse.3. Speed control knob set to 0.4. Defective motor.5. Plug-In Horsepower Resistor* not installed. | <ol style="list-style-type: none">1. Correct wiring to control.2. Replace blown fuse with properly rated 3AB-type. If fuse blew due to miswiring, speed control module may be defective.3. Turn knob CW to start motor.4. Check for defective motor, worn brushes, etc. Replace motor.5. Install proper size Plug-In Horsepower Resistor* |
| 2. Motor hums, or runs at very low speed (with control knob set at high number) or motor slows down substantially when load is applied. | <ol style="list-style-type: none">1. Low voltage.2. Overload condition; control in current limit mode (CL) (trimpot not set correctly).3. Plug-in Horsepower Resistor* not correct size.4. Incorrect wiring. Armature and shunt connections interchanged (shunt motor only). | <ol style="list-style-type: none">1. Check line voltage at control and rewire as required.2. Reduce loading; CL trimpot setting may have to be increased. See Section IV.3. Install proper size resistor.4. Correct wiring (armature has lower resistance than field). |
| 3. Erratic motor performance. | <ol style="list-style-type: none">1. Defective motor, worn brushes etc.2. Overload condition.3. Plug-in Horsepower Resistor* wrong size.4. IR comp and/or CL trimpots not set properly.5. Defective speed control module. | <ol style="list-style-type: none">1. Repair motor.2. Remove overload.3. Replace with proper size.4. Readjust trimpots as per Section IV.5. Replace module. |
| 4. Motor continues to run when speed control knob is set to 0. | <ol style="list-style-type: none">1. Min speed trimpot not set to full CCW position.2. IR comp trimpot set too high. | <ol style="list-style-type: none">1. Readjust min. trimpot.2. Lower IR comp trimpot setting. |
| 5. Motor runs in wrong direction. | <ol style="list-style-type: none">1. Armature leads reversed. | <ol style="list-style-type: none">1. Reconnect armature leads. |

The following portion of the Troubleshooting Guide refers to "R"-suffix models only.

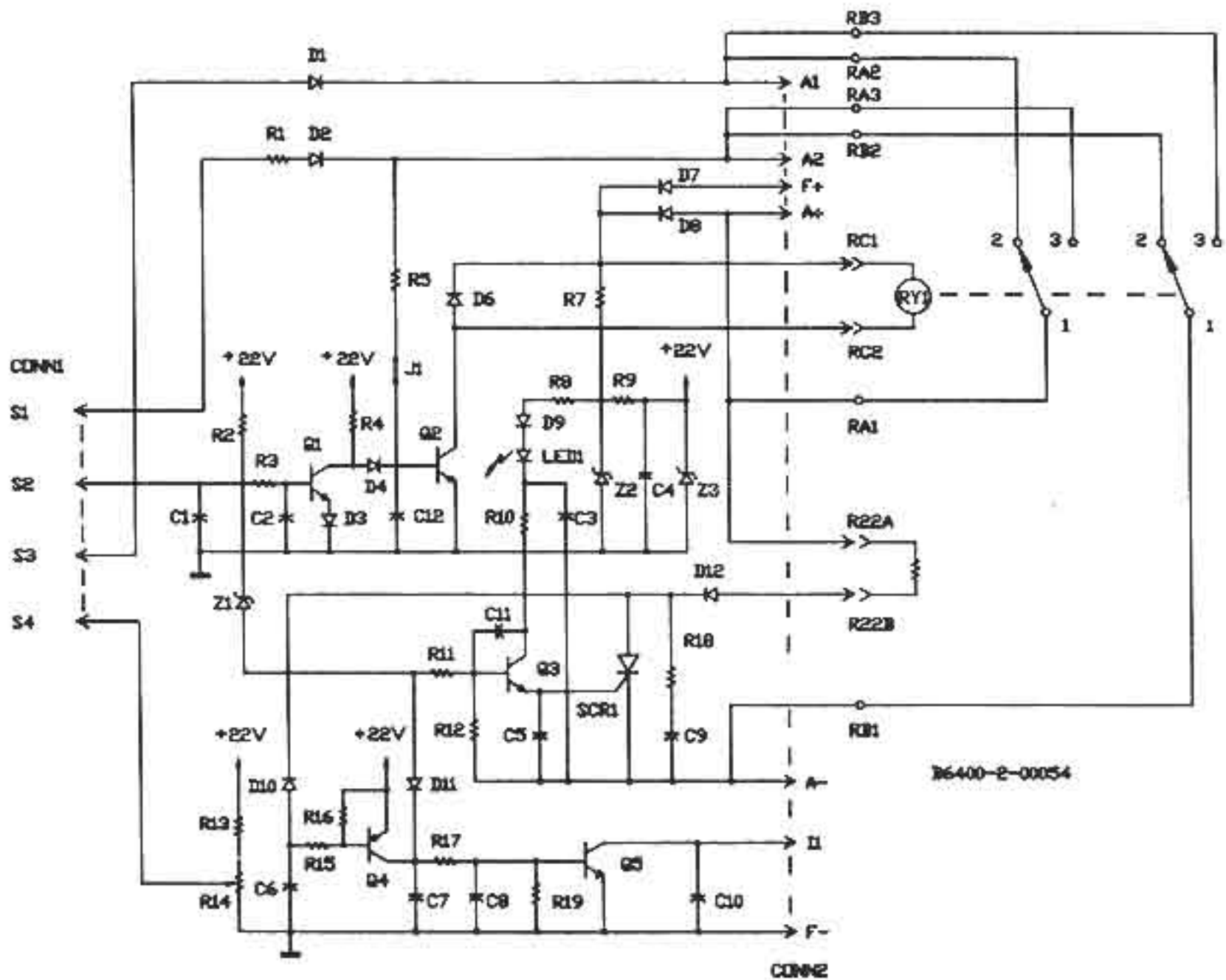
| | | |
|---------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------|
| 1. Motor will not run in either forward or reverse direction. | <ol style="list-style-type: none">1. Incorrect wiring or faulty reversing switch.2. Defective APRM* . | <ol style="list-style-type: none">1. Correct wiring. See KBCC-R connection diagrams.2. Replace APRM* . |
| 2. No Braking action in brake mode. | <ol style="list-style-type: none">1. Incorrect wiring.2. Defective brake resistor.3. Defective APRM* . | <ol style="list-style-type: none">1. Correct wiring.2. Replace resistor.3. Replace APRM* . |

SECTION VI. (B) SPEED CONTROL MODULE SCHEMATIC*



* ON MODEL K200-225 J1 IS A RESISTOR
B3700-2-0002B

SECTION IV. (C) APRM® SCHEMATIC—(patented)



B6400-2-00054

SEC. VI. MODEL KBMM-125 PARTS LIST

| CKT. REF. | VALUE/RATING | MFG. TYPE | FUNCTION | PART NO. |
|-------------|-------------------------|-----------------|-----------------------------|----------|
| C1 | 0.01ufd-25V | Ceramic Tubular | Capacitor | A14831 |
| C2 | 1.5ufd-50V | Electrolytic | Capacitor | A13215 |
| C3 | 0.47ufd-50V | Film/lytic | Capacitor | A12500 |
| C4 | 0.33ufd-50V | Metal Film | Capacitor | A10233 |
| C5 | 0.033ufd-50V | Metal Film | Capacitor | A10203 |
| C6,8,10,24 | 0.022ufd-25V | Ceramic Axial | Capacitor | A14832 |
| C7 | 0.1ufd-50V | Metal Film | Capacitor | A10210 |
| C9,11,13 | 0.01ufd-50V | Metal Film | Capacitor | A10201 |
| C12 | 0.015/0.022ufd-25V | Ceramic Axial | Capacitor | A14833 |
| C14-16,18 | 0.01ufd-25V | Ceramic Axial | Capacitor | A14831 |
| C17 | 4.7ufd-35V | Electrolytic | Capacitor | A13355 |
| C19 | 100.0-ufd-35V | Electrolytic | Capacitor | A13701 |
| C20 | 0.047ufd-50V | Metal Film | Capacitor | A10205 |
| C21,23 | 0.1ufd-250V | Metal Film | Capacitor | A10210 |
| C22 | 0.022ufd-50V | Metal Film | Capacitor | A10202 |
| D1-D10 | 1A-600PIV | 1N4005GP | Diode | A68016 |
| D11,12 | 1.5A-600PIV | 1N5397GP | Diode | A68019 |
| D13, D14 | 25A-600PIV | D6025L | Power Diode | A68062 |
| D15 | 15A-600PIV | D6015L | Power Diode | A68061 |
| IC1 | | LM358P | Dual Op-Amp | A73002 |
| IC2 | | LM324N | Quad Op-Amp | A73004 |
| J1 | 22 AWG | | Jumper | A88822 |
| LED1 | 35MA-30mcd | MV5753 | CL Indicator | A74022 |
| MOV1 | 150VRMS | V150LA10A | Transient Suppressor | A68100 |
| Q1,3 | 600mA-40V | 2N4403 | Bipolar Transistor | A71002 |
| Q2 | 600mA-40V | 2N4401 | Bipolar Transistor | A71001 |
| Q4 | 800mA-50V | S347S101E | Small Signal SCR | A69008 |
| R1 | 10K-0.33W-10% | PTC-10YV | Max Trimpot | A60613 |
| R2 | 5K-5W-10% | | Main Speed Pot | A60202 |
| R3 | 25K-0.33W-20% | PTC-10YV | Min Trimpot | A60614 |
| R4 | 33K-0.25W-5% | Carbon Film | Resistor | A62333 |
| R5,16,18,27 | 47K-0.25W-5% | Carbon Film | Resistor | A62347 |
| R6 | 24K-0.25W-5% | Carbon Film | Resistor | A62324 |
| R7,12 | 3.3K-0.25W-5% | Carbon Film | Resistor | A62233 |
| R8 | 500K-0.33W-10% | PTC-10YV | Accel Trimpot | A60618 |
| R9 | 500K-0.33W-10% | PTC-10YV | Decel Trimpot | A60618 |
| R10,41 | 1K-0.25W-5% | Carbon Film | Resistor | A62210 |
| R11 | 50K-0.25W-5% | Carbon Film | Resistor | A62356 |
| R13,23,35 | 22K-0.25W-5% | Carbon Film | Resistor | A62322 |
| R14,32 | 2.2M-0.25W-5% | Carbon Film | Resistor | A62522 |
| R15 | 1M-0.25W-5% | Carbon Film | Resistor | A62510 |
| R17 | 4.7K-3W-5% | MO-3 | Resistor | A67001 |
| R19A | 62K-0.25W-5% | Carbon Film | Resistor | A62362 |
| R19B | 12K-0.25W-5% | Carbon Film | Resistor | A62312 |
| R20 | 3.9K-0.25W-5% | Carbon Film | Resistor | A62239 |
| R21* | 0.006 ohm-1.0 ohm-5W-5% | Wire Wound | Plug-in-Horsepower Resistor | |
| R22,24,34 | 100K-0.25W-5% | Carbon Film | Resistor | A62410 |

SEC. VI. MODEL KBMM-125 PARTS LIST Continued

| CKT. REF. | VALUE/RATING | MFG. TYPE | FUNCTION | PART NO. |
|-----------|------------------|--------------|-------------------|----------|
| R25 | 3.3K-0.25W-5% | Carbon Film | Resistor | A62233 |
| R26 | 47 ohm-0.25W-5% | Carbon Film | Resistor | A62047 |
| R28,30,31 | 47K-0.25W-5% | Carbon Film | Resistor | A62347 |
| R29 | 25K-0.33W-20% | PTC-10YV | CL Trimpot | A60614 |
| R33 | 10K-0.33W-20% | PTC-10YV | IR Trimpot | A60613 |
| R36 | 1.0 ohm-0.25W-5% | Carbon Comp. | Resistor | A61041 |
| R37 | 1.8K-0.25W-5% | Carbon Film | Resistor | A62218 |
| R38 | 6.8K-0.25W-5% | Carbon Film | Resistor | A62268 |
| R39 | 1K-0.25W-5% | Flameproof | Resistor | A62601 |
| R40 | 4.7K-0.25W-5% | Carbon Film | Resistor | A62247 |
| SCR1,2 | 25A-600V | S6025L | Power SCR | A69256 |
| T1 | 1:1 | KB Standard | Pulse Transformer | A84002 |
| Z1 | 12V-1W-5% | 1N4742A | Zener Diode | A72012 |
| Z2 | 22V-1W-5% | 1N4748A | Zener Diode | A72022 |
| Z3 | 18V-1W-5% | 1N4746A | Zener Diode | A72018 |

* Components whose value/rating may vary with application.

SEC. VII. MODEL KBMM-225 PARTS LIST

| CKT. REF. | VALUE/RATING | MFG. TYPE | FUNCTION | PART NO. |
|---------------|------------------------|-----------------|-------------------------|----------|
| C1 | 0.01ufd-25V | Ceramic Tubular | Capacitor | A14831 |
| C14-16,18 | 0.01ufd-25V | Ceramic Tubular | Capacitor | A14831 |
| C2 | 1.5ufd-50V | Electrolytic | Capacitor | A13215 |
| C3 | 0.47ufd-50V | Film/lytic | Capacitor | A12500 |
| C4 | 0.33ufd-50V | Metal Film | Capacitor | A10233 |
| C5 | 0.033ufd-50V | Metal Film | Capacitor | A10203 |
| C6,8,10,12,24 | 0.022ufd-25V | Ceramic Tubular | Capacitor | A14832 |
| C7 | 0.1ufd-50V | Metal Film | Capacitor | A10210 |
| C9,11,13 | 0.01ufd-50V | Metal Film | Capacitor | A10201 |
| C17 | 4.7ufd-35V | Electrolytic | Capacitor | A13355 |
| C19 | 100.0-ufd-35V | Electrolytic | Capacitor | A13701 |
| C20 | 0.047ufd-50V | Metal Film | Capacitor | A10205 |
| C21 | 0.047ufd-400VDC | Metal Film | Capacitor | A10404 |
| C22 | 0.022ufd-50V | Metal Film | Capacitor | A10202 |
| C23 | 0.047ufd-250VAC/630VDC | Rifa or Wima | Capacitor | A14547 |
| D1-D10 | 1A-600V | 1N4005GP | Diode | A68016 |
| D11,12 | 1.5A-600V | 1N5397GP | Diode | A68019 |
| D13, D14 | 25A-600V | D6025L | Power Diode | A68062 |
| D15 | 15A-600V | D6015L | Power Diode | A68061 |
| IC1 | | LM358P | Dual Op-Amp | A73002 |
| IC2 | | LM324 | Quad Op-Amp | A73004 |
| J1 | 82K-0.25W-5% | Carbon Film | Resistor | A62382 |
| LED1 | 35MA-30mcd | MV57S3 | CL Indicator | A74022 |
| Q1,3 | 0.6A-40V | 2N4403 | Small Signal Transistor | A71002 |
| Q2 | 0.6A-40V | 2N4401 | Small Signal Transistor | A71001 |
| Q4 | 0.8A-50V | S347S101E | Small Signal SCR | A69008 |
| R1 | 10K-0.33W-10% | PTC-10YV | Max Trimpot | A60613 |
| R2 | 5K-5W-20% | | Main Speed Pot | A60202 |
| R3 | 25K-0.33W-10% | PTC-10YV | Min Trimpot | A60614 |
| R4 | 33K-0.25W-5% | Carbon Film | Resistor | A62333 |
| R5,16,18,27 | 47K-0.25W-5% | Carbon Film | Resistor | A62347 |
| R28,30,31 | 47K-0.25W-5% | Carbon Film | Resistor | A62347 |

SEC. VII. MODEL KBMM-225 PARTS LIST Continued

| CKT. REF. | VALUE/RATING | MFG. TYPE | FUNCTION | PART NO. |
|-----------|-------------------------|--------------|-----------------------------|----------|
| R6 | 24K-0.25W-5% | Carbon Film | Resistor | A62324 |
| R7,12 | 3.3K-0.25W-5% | Carbon Film | Resistor | A62233 |
| R8 | 500K-0.33W-10% | PTC-10YV | Accel Trimpot | A60618 |
| R9 | 500K-0.33W-10% | PTC-10YV | Decel Trimpot | A60618 |
| R10,41 | 1K-0.25W-5% | Carbon Film | Resistor | A62210 |
| R11 | 56K-0.25W-5% | Carbon Film | Resistor | A62356 |
| R13,23,35 | 22K-0.25W-5% | Carbon Film | Resistor | A62322 |
| R14,32 | 2.2M-0.25W-5% | Carbon Film | Resistor | A62522 |
| R15 | 1M-0.25W-5% | Carbon Film | Resistor | A62456 |
| R19A | 62K-0.25W-5% | Carbon Film | Resistor | A62362 |
| R19B | 12K-0.25W-5% | Carbon Film | Resistor | A62312 |
| R20 | 3.9K-0.25W-5% | Carbon Film | Resistor | A62239 |
| R21* | 0.006 ohm-1.0 ohm-5W-5% | Wire Wound | Plug-in-Horsepower Resistor | |
| R22,24,34 | 100K-0.25W-5% | Carbon Film | Resistor | A62410 |
| R25 | 3.3K-0.25W-5% | Carbon Film | Resistor | A62233 |
| R26 | 47 ohm-0.25W-5% | Carbon Film | Resistor | A62047 |
| R29 | 25K-0.33W-10% | PTC-10YV | CL Trimpot | A60614 |
| R33 | 10K-0.33W-10% | PTC-10YV | IR Trimpot | A60613 |
| R36 | 1.0 ohm-0.25W-5% | Carbon Comp. | Resistor | A61041 |
| R37 | 1.8K-0.25W-5% | Carbon Film | Resistor | A62218 |
| R38 | 6.8K-0.25W-5% | Carbon Film | Resistor | A62268 |
| R39 | 1K-0.25W-5% | Flameproof | Resistor | A62610 |
| R40 | 4.7K-0.25W-5% | Carbon Film | Resistor | A62247 |
| SCR1,2 | 25A-600V | S6025L | Power SCR | A69256 |
| T1 | 1:1 | KB Standard | Pulse Transformer | A84002 |
| Z1 | 12V-1W-5% | 1N4742A | Zener Diode | A72012 |
| Z2 | 22V-1W-5% | 1N4748A | Zener Diode | A72022 |
| Z3 | 18V-1W-5% | 1N4746A | Zener Diode | A72018 |

* Component whose value and/or rating may change with application.

SEC. VIII. APRM-2C-120V PARTS LIST

| CKT. REF. | VALUE/RATING | MFG. TYPE | FUNCTION | PART NO. |
|-----------|-----------------|---------------|-----------|----------|
| C1,11,12 | 0.01MF-200V-20% | Ceramic Disc | Capacitor | A14805 |
| C2,5,6 | 0.01MF-50V-20% | Ceramic Axial | Capacitor | A14831 |
| C3 | 10.0MF-100V-20% | Electrolytic | Capacitor | A13720 |
| C4 | 15.0MF-35V-20% | Electrolytic | Capacitor | A13365 |
| C7 | 1.5MF-35V-20% | Electrolytic | Capacitor | A13215 |
| C8,10 | 0.47MF-50V-20% | Electrolytic | Capacitor | A13346 |
| C9 | 0.1MF-250V-20% | Metal Film | Capacitor | A10210 |
| D1-4,6-11 | 1A-600PIV | 1N4005GP | Diode | A68016 |
| D12 | 5A-500PIV | A15E | Diode | A68055 |
| J1 | 22 AWG | | Jumper | A88822 |

SEC. VIII. APRM-2C-120V PARTS LIST Continued

| CKT. REF. | VALUE/RATING | MFG. TYPE | FUNCTION | PART NO. |
|-----------|------------------|----------------|--------------------|----------|
| LED1 | 35mA-30mcd | MV5753 | Brake Indicator | A74022 |
| Q1,5 | 600mA-40V | 2N4401 | Bipolar Transistor | A71001 |
| Q2,3 | 300mA-350V | MPSA45 | Bipolar Transistor | A71014 |
| Q4 | 600mA-40V | 2N4403 | Bipolar Transistor | A71002 |
| R1 | 1.5K-0.25W-5% | Carbon Film | Resistor | A62215 |
| R2 | 5.6K-0.25W-5% | Carbon Film | Resistor | A62256 |
| R3,8 | 15K-0.25W-5% | Carbon Film | Resistor | A62315 |
| R4,11 | 10K-0.25W-5% | Carbon Film | Resistor | A62310 |
| R5 | 15K-5W-5% | Wire Wound | Resistor | A67007 |
| R6 | 39K-0.25W-5% | Carbon Film | Resistor | A62339 |
| R7 | 3.3K-2W-5% | MO-2 | Resistor | A66633 |
| R9 | 4.7K-1W-5% | MO-1 | Resistor | A65517 |
| R10,18 | 470 ohm-0.25W-5% | Flameproof | Resistor | A62601 |
| R11 | 10K-0.25W-5% | Carbon Film | Resistor | A62310 |
| R12,15,19 | 22K-0.25W-5% | Carbon Film | Resistor | A62322 |
| R13,16 | 4.7K-0.25W-5% | Carbon Film | Resistor | A62247 |
| R14 | 10K-0.33W-20% | Piher-PTC10YV | Jog Trimpot | A60613 |
| R17 | 33K-0.25W-5% | Carbon Film | Resistor | A62333 |
| R22* | | Wire Wound | Brake Resistor | |
| RY1 | 20A-110VDC | PBS87R11D2B1D1 | DPDT Relay | A77821 |
| SCR1 | 15A-600V | S6015L | Power SCR | A69158 |
| Z1 | 7.5V-0.5W-5% | 1N5236B | Zener Diode | A72007 |
| Z2 | 75V-1W-5% | 1N4761A | Zener Diode | A72075 |
| Z3 | 22V-1W-5% | 1N4748A | Zener Diode | A72022 |

CHANGES REQUIRED FOR APRM-2C-240V

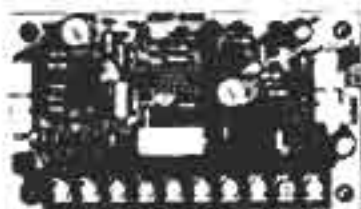
| | | | | |
|-----|------------|----------------|------------|--------|
| R7 | 10K-3W-5% | MO3 | Resistor | A66762 |
| RY1 | 20A-220VDC | PBS87R11D2B1D1 | DPDT Relay | A77822 |

* Component whose value and/or rating may change with application.

*R22 USAGE BY MODEL

| Model | Value (ohms) | Wattage | Part No. |
|-------------|--------------|-------------------------------|----------|
| KBPB-125 | 10 ohm | 30W | A67247 |
| KBPB-225 | 20 ohm | 60W (2-10 ohm-30W in Series) | A67247 |
| KBCC-125R | 10 ohm | 70W | A67310 |
| KBCC-225R | 20 ohm | 140W (2-10 ohm-70W in Series) | A67310 |
| KBPC-116MRJ | 10 ohm | 50W (2-5 ohm-25W in Series) | A67205 |
| KBPC-216MRJ | 20 ohm | 50W (2-10 ohm-25W in Series) | A67210 |

OTHER ITEMS FOR KBCC AVAILABLE FROM YOUR DISTRIBUTOR



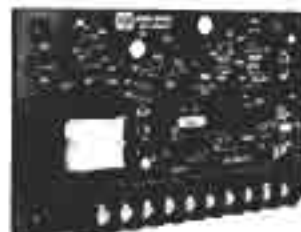
KBAP-240D
Part No. 9106



Knob/Dial Kit
Part No. 9832



Potentiometer Kit
Part No. 9831



KBSI-240D
Signal Isolator
Part No. 9431



SI-3 Isolator
for S₁, S₂, S₃
Part No. 9447

LIMITED WARRANTY

For a period of 18 months from date of original purchase KB will repair or replace without charge devices which our examination proves to be defective in material or workmanship. This warranty is valid if the unit has not been tampered with by unauthorized persons, misused, abused, or improperly installed and has been used in accordance with the instructions and/or ratings supplied. The foregoing is in lieu of any other warranty or guarantee expressed or implied, and we are not responsible for any expense (including installation and removal), inconvenience, or consequential damage, including injury to any person, caused by items of our manufacture or sale. Some states do not allow certain exclusions or limitations found in this warranty so that they may not apply to you. In any event, KB's total liability, under all circumstances, shall not exceed the full purchase price of this unit. (Rev. 10/84)

The information contained in this brochure is intended to be accurate. However, the manufacturer retains the right to make changes in design which may not be included herein.



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