## Series 55 Rotary Limit Switches Direct replacement for HWS Series 15 and G.E. Series CR115 switches

Limit the travel of electrically operated doors, conveyors, hoists, machine tool work tables and similar devices. Equipment having rotating mechanisms, or linear motion which can be translated into rotational motion, can be controlled by these versatile switches. Available with up to four S.P.D.T. or D.P.D.T. switch blocks for control of multiple functions.

Switches Feature

- Six gear ratios
- Right hand, Left hand or Dual shaft models (RH shown in photos)
- Two, Three or Four switches
- Mount in any position
- Easy to wire.
- Rugged die cast enclosures
- NEMA 4 construction (Exceeds requirements of NEMA 1 and NEMA 12)
- High strength steel multi-use input shaft; \#404 Woodruff key slot, 0.19 dia. hole and setscrew dimple
- Switch terminal screws for quick wiring
- Standard or Extended Dwell cams
- Easy, precision timing adjustment using standard screwdriver and provided tool
- Industrial grade bearings
- Industrial duty S.P.D.T. or D.P.D.T. snap switches are (4L) and (\$1) listed


Geared Rotary Limit Switches for overtravel protection and other uses on material handling equipment, hoists, cranes, valves, compacting equipment, machine tool lead screws, packaging machinery, powered doors, gates and windows, etc.

Mounting and shaft location allows direct replacement of HWS Series 15 and G.E. Series CR115 switches.

Contact Block Specifications
15 Amp 120, 240, 480 or 600 VAC.
1/2 H.P. 120 VAC, 1.0 H.P. 240 VAC 0.8 Amp 115 VDC, 0.4 Amp 230 VDC Pilot Duty 600 VAC Max.

Right Hand Shaft-Four Switch Model

MODELS-Series 55

| Gear Ratio | Turns of Drive Shaft To Trip Contacts |  |  |  | Contact Blocks | Circuits |  | RIGHT HAND <br> SHAFT <br> NEMA 4 | LEFT HAND <br> SHAFT <br> NEMA 4 | $\begin{aligned} & \text { DUAL } \\ & \text { SHAFT } \\ & \text { NEMA } 4 \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Max. | Min. | Overtravel | Reset |  | NO | NC | Model No.* | Model No.* | Model No.* |
| Standard Cams |  |  |  |  |  |  |  |  |  |  |
| 20.5 to 1 | 18.0 | 1.0 | 2.5 | 0.5 | $\begin{aligned} & 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & 2 \\ & 3 \\ & 4 \end{aligned}$ | $\begin{aligned} & 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & 55-4 \mathrm{E}-2 S P-W R-20 \\ & 55-4 \mathrm{E}-3 \mathrm{SP}-W R-20 \\ & 55-4 \mathrm{E}-4 \mathrm{SP}-W R-20 \end{aligned}$ | $\begin{aligned} & 55-4 \mathrm{E}-2 \mathrm{SP}-W L-20 \\ & 55-4 \mathrm{E}-3 \mathrm{SP}-W \mathrm{~L}-20 \\ & 55-4 \mathrm{E}-4 \mathrm{SP}-\mathrm{WL}-20 \end{aligned}$ | $\begin{aligned} & 55-4 \mathrm{E}-2 \mathrm{SP}-W B-20 \\ & 55-4 \mathrm{E}-3 \mathrm{SP}-W B-20 \\ & 55-4 \mathrm{E}-4 \mathrm{SP}-W B-20 \end{aligned}$ |
| 42.5 to 1 | 36.5 | 1.0 | 6.0 | 0.5 | $\begin{aligned} & 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & 55-4 E-2 S P-W R-40 \\ & 55-4 E-3 S P-W R-40 \\ & 55-4 E-4 S P-W R-40 \end{aligned}$ | $\begin{aligned} & 55-4 \mathrm{E}-2 \mathrm{SP}-W \mathrm{~L}-40 \\ & 55-4 \mathrm{E}-3 \mathrm{SP}-\mathrm{WL}-40 \\ & 55-4 \mathrm{E}-4 \mathrm{SP}-\mathrm{WL}-40 \end{aligned}$ | $\begin{aligned} & \text { 55-4E-2SP-WB-40 } \\ & \text { 55-4E-3SP-WB-40 } \\ & 55-4 E-4 S P-W B-40 \\ & \hline \end{aligned}$ |
| 80 to 1 | 68.0 | 1.5 | 12.0 | 0.75 | $\begin{aligned} & \hline 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & \hline 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & \hline 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | 55-4E-2SP-WR-80 55-4E-3SP-WR-80 55-4E-4SP-WR-80 | $\begin{aligned} & 55-4 \mathrm{E}-2 \mathrm{SP}-W \mathrm{~W}-80 \\ & 55-4 \mathrm{E}-3 \mathrm{SP}-\mathrm{WL}-80 \\ & 55-4 \mathrm{E}-4 \mathrm{SP}-\mathrm{WL}-80 \end{aligned}$ | $\begin{aligned} & \text { 55-4E-2SP-WB-80 } \\ & \text { 55-4E-3SP-WB-80 } \\ & 55-4 \mathrm{E}-4 \mathrm{SP}-W B-80 \end{aligned}$ |
| 111 to 1 | 97.0 | 2.0 | 14.0 | 1.25 | $\begin{aligned} & 2 \\ & 3 \\ & 4 \end{aligned}$ | $\begin{aligned} & 2 \\ & 3 \\ & 4 \end{aligned}$ | $\begin{aligned} & 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & 55-4 \mathrm{E}-2 \mathrm{SP}-W R-111 \\ & 55-4 \mathrm{E}-3 \mathrm{SP}-W R-111 \\ & 55-4 \mathrm{E}-4 \mathrm{SP}-W R-111 \end{aligned}$ | $\begin{aligned} & 55-4 \mathrm{E}-2 \mathrm{SP}-\mathrm{WL}-111 \\ & 55-4 \mathrm{E}-3 \mathrm{SP}-\mathrm{WL}-111 \\ & 55-4 \mathrm{E}-4 \mathrm{SP}-\mathrm{WL}-111 \end{aligned}$ | $\begin{aligned} & \text { 55-4E-2SP-WB-111 } \\ & 55-4 \mathrm{E}-3 \mathrm{SP}-\mathrm{WB}-111 \\ & 55-4 \mathrm{E}-4 \mathrm{SP}-W B-111 \end{aligned}$ |
| 222 to 1 | 192.0 | 3.0 | 30.0 | 2.5 | $\begin{aligned} & 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | 55-4E-2SP-WR-222 55-4E-3SP-WR-222 55-4E-4SP-WR-222 | $\begin{aligned} & 55-4 \mathrm{E}-2 \mathrm{SP}-\mathrm{WL}-222 \\ & 55-4 \mathrm{E}-3 \mathrm{SP}-W \mathrm{~W}-222 \\ & 55-4 \mathrm{E}-4 \mathrm{SP}-\mathrm{WL}-222 \end{aligned}$ | 55-4E-2SP-WB-222 55-4E-3SP-WB-222 55-4E-4SP-WB-222 |
| 333 to 1 | 285.0 | 4.0 | 48.0 | 3.5 | $\begin{aligned} & 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & 55-4 \mathrm{E}-2 S P-W R-333 \\ & 55-4 \mathrm{E}-3 \mathrm{SP}-W R-333 \\ & 55-4 \mathrm{E}-4 \mathrm{SP}-W R-333 \end{aligned}$ | $\begin{aligned} & 55-4 \mathrm{E}-2 \mathrm{SP}-W \mathrm{~L}-333 \\ & 55-4 \mathrm{E}-3 \mathrm{SP}-\mathrm{WL}-333 \\ & 55-4 \mathrm{E}-4 \mathrm{SP}-\mathrm{WL}-333 \end{aligned}$ | $\begin{aligned} & 55-4 \mathrm{E}-2 \mathrm{SP}-W B-333 \\ & 55-4 \mathrm{E}-3 \mathrm{SP}-W B-333 \\ & 55-4 \mathrm{E}-4 \mathrm{SP}-W B-333 \end{aligned}$ |
| Extended Dwell Cams |  |  |  |  |  |  |  |  |  |  |
| 20.5 to 1 | 17.0 | 1.0 | 3.25 | 0.25 | $\begin{aligned} & 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & \hline 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & \text { 55-4E-2SP-WR-20-LD } \\ & \text { 55-4E-3SP-WR-20-LD } \\ & \text { 55-4E-4SP-WR-20-LD } \end{aligned}$ | $\begin{aligned} & \text { 55-4E-2SP-WL-20-LD } \\ & 55-4 \mathrm{E}-3 \mathrm{SP}-\mathrm{WL}-20-\mathrm{LD} \\ & 55-4 \mathrm{E}-4 \mathrm{SP}-\mathrm{WL}-20-\mathrm{LD} \end{aligned}$ | $\begin{aligned} & \text { 55-4E-2SP-WB-20-LD } \\ & 55-4 \mathrm{E}-3 \mathrm{SP}-W B-20-\mathrm{LD} \\ & 55-4 \mathrm{E}-4 \mathrm{SP}-\mathrm{WB}-20-\mathrm{LD} \end{aligned}$ |
| 42.5 to 1 | 35.0 | 1.5 | 7.5 | 0.75 | $\begin{aligned} & \hline 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & \hline 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & \text { 55-4E-2SP-WR-40-LD } \\ & \text { 55-4E-3SP-WR-40-LD } \\ & \text { 55-4E-4SP-WR-40-LD } \end{aligned}$ | $\begin{aligned} & \text { 55-4E-2SP-WL-40-LD } \\ & 55-4 \mathrm{E}-3 \mathrm{SP}-W \mathrm{~W}-40-\mathrm{LD} \\ & 55-4 \mathrm{E}-4 \mathrm{SP}-\mathrm{WL}-40-\mathrm{LD} \end{aligned}$ | 55-4E-2SP-WB-40-LD <br> 55-4E-3SP-WB-40-LD <br> 55-4E-4SP-WB-40-LD |
| 80 to 1 | 66.0 | 2.0 | 14.0 | 1.25 | $\begin{aligned} & \hline 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & \hline 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | 55-4E-2SP-WR-80-LD <br> 55-4E-3SP-WR-80-LD <br> 55-4E-4SP-WR-80-LD | $\begin{aligned} & \text { 55-4E-2SP-WL-80-LD } \\ & \text { 55-4E-3SP-WL-80-LD } \\ & \text { 55-4E-4SP-WL-80-LD } \end{aligned}$ | $\begin{aligned} & \text { 55-4E-2SP-WB-80-LD } \\ & \text { 55-4E-3SP-WB-80-LD } \\ & \text { 55-4E-4SP-WB-80-LD } \end{aligned}$ |
| 111 to 1 | 90.0 | 3.0 | 21.0 | 2.5 | $\begin{aligned} & 2 \\ & 3 \\ & 4 \end{aligned}$ | $\begin{aligned} & 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & 2 \\ & 3 \\ & 4 \end{aligned}$ | $\begin{aligned} & \text { 55-4E-2SP-WR-111-LD } \\ & \text { 55-4E-3SP-WR-111-LD } \\ & \text { 55-4E-4SP-WR-111-LD } \end{aligned}$ | $\begin{aligned} & \text { 55-4E-2SP-WL-111-LD } \\ & \text { 55-4E-3SP-WL-111-LD } \\ & \text { 55-4E-4SP-WL-111-LD } \end{aligned}$ | $\begin{aligned} & \text { 55-4E-2SP-WB-111-LD } \\ & \text { 55-4E-3SP-WB-111-LD } \\ & \text { 55-4E-4SP-WB-111-LD } \end{aligned}$ |
| 222 to 1 | 182.0 | 4.0 | 40.0 | 4.0 | $\begin{aligned} & 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & \hline 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & \text { 55-4E-2SP-WR-222-LD } \\ & \text { 55-4E-3SP-WR-222-LD } \\ & 55-4 \mathrm{E}-4 \mathrm{SP}-\mathrm{WR}-222-\text { LD } \end{aligned}$ | $\begin{aligned} & \text { 55-4E-2SP-WL-222-LD } \\ & \text { 55-4E-3SP-WL-222-LD } \\ & 55-4 \mathrm{E}-4 \mathrm{SP}-\mathrm{WL}-222-\mathrm{LD} \end{aligned}$ | 55-4E-2SP-WB-222-LD <br> 55-4E-3SP-WB-222-LD <br> 55-4E-4SP-WB-222-LD |
| 333 to 1 | 275.0 | 5.0 | 58.0 | 6.0 | $\begin{aligned} & 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & 2 \\ & 3 \\ & 4 \end{aligned}$ | $\begin{aligned} & \hline 2 \\ & 3 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & \text { 55-4E-2SP-WR-333-LD } \\ & 55-4 \mathrm{E}-3 \mathrm{SP}-W R-333-L D \\ & 55-4 \mathrm{E}-4 \mathrm{SP}-W R-333-L D \end{aligned}$ | $\begin{aligned} & \text { 55-4E-2SP-WL-333-LD } \\ & \text { 55-4E-3SP-WL-333-LD } \\ & \text { 55-4E-4SP-WL-333-LD } \end{aligned}$ | $\begin{aligned} & \text { 55-4E-2SP-WB-333-LD } \\ & \text { 55-4E-3SP-WB-333-LD } \\ & \text { 55-4E-4SP-WB-333-LD } \end{aligned}$ |

* S.P.D.T. switches shown. To order D.P.D.T. switches, substitute DP for SP in model number.

Example: Model Number 55-4E-3SP-WR-111-LD=S.P.D.T. switch. Model number 55-4E-3DP-WR-111-LD=D.P.D.T. switch.

| Gear <br> Ratio | Contact Blocks | HWS <br> Series 15 Model No. | G.E. <br> Series CR115 Model No. | HWS <br> Series 55 Model No. |
| :---: | :---: | :---: | :---: | :---: |
| Right Hand Shaft-Standard Dwell Cams |  |  |  |  |
| 20.5 to 1 | 2 | ES15-4211 | CR115E121102 | 55-4E-2SP-WR-20 |
| 42.5 to 1 | 2 | ES15-4221 | CR115E122102 | 55-4E-2SP-WR-40 |
| 80 to 1 | 2 | ES15-4231 | CR115E123102 | 55-4E-2SP-WR-80 |
| 111 to 1 | 2 | ES15-4241 | CR115E124102 | 55-4E-2SP-WR-111 |
| 222 to 1 | 2 | ES15-4251 | CR115E125102 | 55-4E-2SP-WR-222 |
| 333 to 1 | 2 | ES15-4261 | CR115E126102 | 55-4E-2SP-WR-333 |
| 20.5 to 1 | 4 | ES15-4411 | CR115E141102 | 55-4E-4SP-WR-20 |
| 42.5 to 1 | 4 | ES15-4421 | CR115E142102 | 55-4E-4SP-WR-40 |
| 80 to 1 | 4 | ES15-4431 | CR115E143102 | 55-4E-4SP-WR-80 |
| 111 to 1 | 4 | ES15-4441 | CR115E144102 | 55-4E-4SP-WR-111 |
| 222 to 1 | 4 | ES15-4451 | CR115E145102 | 55-4E-4SP-WR-222 |
| 333 to 1 | 4 | ES15-4461 | CR115E146102 | 55-4E-4SP-WR-333 |
| Left Hand Shaft-Standard Dwell Cams |  |  |  |  |
| 20.5 to 1 | 2 | No Equivalent | CR115E121112 | 55-4E-2SP-WL-20 |
| 42.5 to 1 | 2 | No Equivalent | CR115E122112 | 55-4E-2SP-WL-40 |
| 80 to 1 | 2 | No Equivalent | CR115E123112 | 55-4E-2SP-WL-80 |
| 111 to 1 | 2 | No Equivalent | CR115E124112 | 55-4E-2SP-WL-111 |
| 222 to 1 | 2 | No Equivalent | CR115E125112 | 55-4E-2SP-WL-222 |
| 333 to 1 | 2 | No Equivalent | CR115E126112 | 55-4E-2SP-WL-333 |
| 20.5 to 1 | 4 | No Equivalent | CR115E141112 | 55-4E-4SP-WL-20 |
| 42.5 to 1 | 4 | No Equivalent | CR115E142112 | 55-4E-4SP-WL-40 |
| 80 to 1 | 4 | No Equivalent | CR115E143112 | 55-4E-4SP-WL-80 |
| 111 to 1 | 4 | No Equivalent | CR115E144112 | 55-4E-4SP-WL-111 |
| 222 to 1 | 4 | No Equivalent | CR115E145112 | 55-4E-4SP-WL-222 |
| 333 to 1 | 4 | No Equivalent | CR115E146112 | 55-4E-4SP-WL-333 |
| Dual Shaft-Standard Dwell Cams |  |  |  |  |
| 20.5 to 1 | 2 | No Equivalent | CR115E121122 | 55-4E-2SP-WB-20 |
| 42.5 to 1 | 2 | No Equivalent | CR115E122122 | 55-4E-2SP-WB-40 |
| 80 to 1 | 2 | No Equivalent | CR115E123122 | 55-4E-2SP-WB-80 |
| 111 to 1 | 2 | No Equivalent | CR115E124122 | 55-4E-2SP-WB-111 |
| 222 to 1 | 2 | No Equivalent | CR115E125122 | 55-4E-2SP-WB-222 |
| 333 to 1 | 2 | No Equivalent | CR115E126122 | 55-4E-2SP-WB-333 |
| 20.5 to 1 | 4 | No Equivalent | CR115E141122 | 55-4E-4SP-WB-20 |
| 42.5 to 1 | 4 | No Equivalent | CR115E142122 | 55-4E-4SP-WB-40 |
| 80 to 1 | 4 | No Equivalent | CR115E143122 | 55-4E-4SP-WB-80 |
| 111 to 1 | 4 | No Equivalent | CR115E144122 | 55-4E-4SP-WB-111 |
| 222 to 1 | 4 | No Equivalent | CR115E145122 | 55-4E-4SP-WB-222 |
| 333 to 1 | 4 | No Equivalent | CR115E146122 | 55-4E-4SP-WB-333 |

For replacement of HWS series 15 and G.E. series CR115 switches, please refer to Cross Reference chart at left.


Gleason Reel Corp. • 600 South Clark St. •P.O. Box 26 • Mayville, WI 53050 • Phone: 920-387-4120

