

# 8900 Multi-Parameter Controller

Member of the ProcessPro® Family of Instruments



Customize the unit to suit any process requirement.

## Description

The Signet 8900 Multi-Parameter Controller takes the concept of modularity to the extreme. Each 8900 is field commissioned with the users specified combination of inputs, outputs, and relays using simple-to-install modular boards into the base unit. To assemble a controller, there is a choice of two base units offered with a choice of back-lit LCD or vacuum fluorescent display. Then, continue building with a selection of plug-in modules for either two, four, or six input channels which accepts any of the Signet sensors listed below, and/or other manufacturer's sensors via a 4 to 20 mA signal converter (Signet Model 8058). To complete your unit, choose a power module with universal AC line voltage or 12 to 24 VDC  $\pm 10\%$ , regulated. If more features are needed, analog

output and relay modules are available and easily installed. Plus, the 8900 will support up to four additional relays via an external relay module.

There are other notable features that the 8900 offers. For instance, digital input to the 8900 enables longer cable runs and simplified wiring with minimal noise interference. Advanced relay logic allows users to select up to 3 measurement sources to trigger 1 relay. Derived measurements include difference, sum, ratio, percent recovery, percent rejection, percent passage and BTU. The menu system can be programmed to display in multi-languages including English, German, French, Spanish, Italian, and Portuguese.

## Features


- Measures Flow, pH, ORP, Conductivity, Pressure, Level and Temperature
- Multi-language display
- 1/2 DIN enclosure
- Up to 4 analog outputs
- Up to 8 relays
- 12 to 24 VDC or 100 to 240 VAC  $\pm 10\%$ , regulated power
- Digital communication allows for extended cable lengths and easy wiring
- Accepts 3rd party 4 to 20 mA output devices when used with 8058 signal converter
- Available with 1 to 6 channels
- Two BTU calculations

## Applications

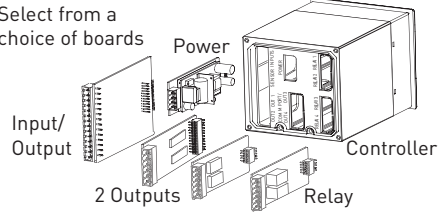
- RO/DI System Control
- Media Filtration
- Pure Water Production
- Demineralizers
- Chemical Processing
- Metal & Plastics Finishing
- Fume Scrubbers
- Proportional Chemical Addition
- Cooling Tower & Boiler Protection
- Wastewater Treatment
- Aquatic Animal Life Support Systems
- Rinse Tank

## System Overview

**Panel Mount**  
Signet 8900 Multi-Parameter Controller

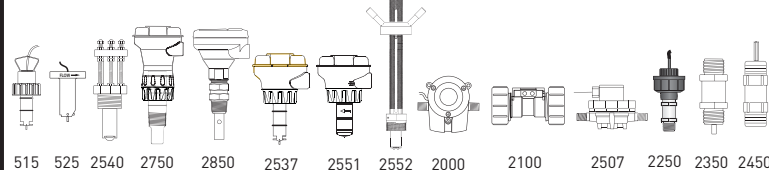


Select from a choice of boards



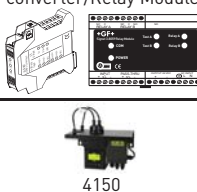
---

Signet Sensors (sold separately)  
Use up to 6 inputs with one instrument from a choice of sensors



515 525 2540 2750 2850 2537 2551 2552 2000 2100 2507 2250 2350 2450

Signet 8058, 8059 Signal converter/Relay Module



4150

Signet Fittings (sold separately) See individual sensor data sheets



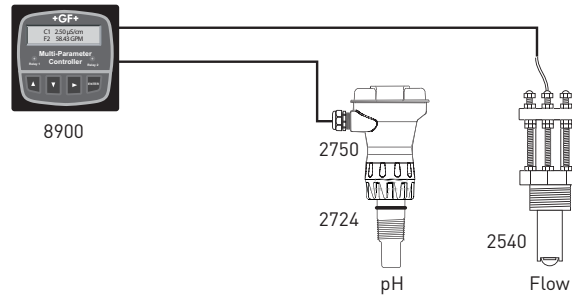
## System Overview (continued)

There are hundreds of system types that can be set up with the 8900. The examples below illustrate various sensors in different installation schemes. Wiring topology for point-to-point, daisy-chain, multi-drop, or

a combination of these are listed in each example. Digital sensor outputs allow for long cable runs with high noise immunity. See Wiring section for allowable cable lengths.

### Example 1

- 8900 input module: Two inputs
- Sensors connected: Signet 2750 with 2724 pH sensors and 2540 flow (frequency)
- Wiring configuration: Point-to-point

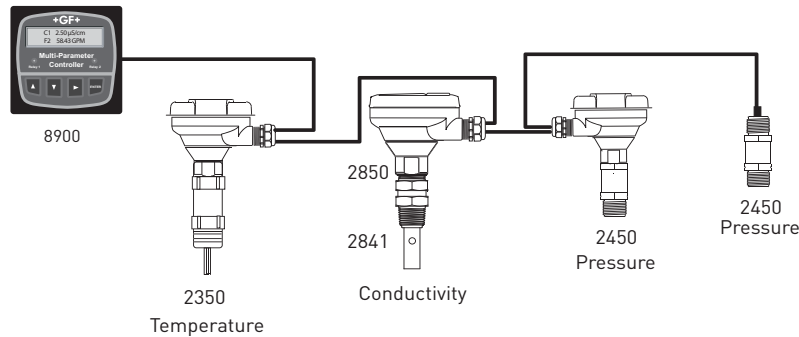


### Notes

1. External relays can be used with any input module and does not consume a sensor input channel (Model 8059)
2. Model 8058 Signal Converter can be used with any input module.

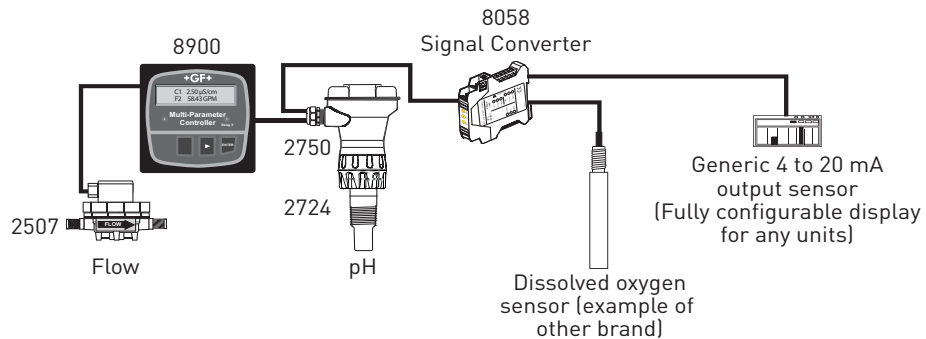
### Example 2

- 8900 input module: Four inputs
- Sensors connected: Signet 2350 temperature sensor, 2850 with 2841 conductivity, and two 2450 pressure sensors
- Wiring configuration: Daisy-chain



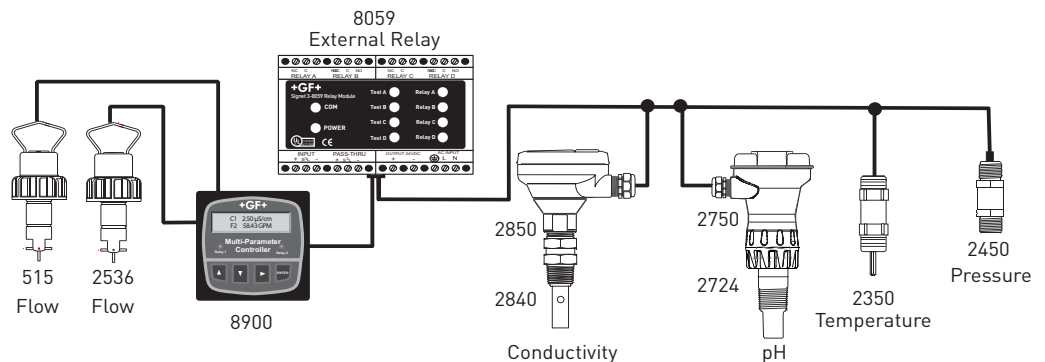
### Example 3

- 8900 input module: Four inputs
- Sensors connected: Signet 2507 flow (frequency) and 2750 with 2724 pH sensors; Other manufacturers dissolved oxygen and level sensors with 4 to 20 mA output
- External Devices: Signet 8058 signal converter - 4 to 20 mA to digital (S<sup>3</sup>L)
- Wiring configuration: Combination of point-to-point and daisy-chain



### Example 4

- 8900 input module: Six inputs
- Sensors connected: Signet 2350 temperature sensor, 2850 with 2840 conductivity, 2450 pressure, 2750 with 2724 pH, and 515 and 2536 flow (frequency) sensors
- External Devices: Signet 8059 external relay module
- Wiring configuration: Combination of Point-to-point and Multi-drop



### Wiring Options

- **Point-to-point** wiring is direct wiring of individual devices into the controller. This wiring topology is applicable for all inputs.
- **Daisy-chain** wiring allows sequential connection from one device to the next by using junction boxes. This wiring topology is applicable for digital (S<sup>3</sup>L) inputs only.
- **Multi-drop** wiring allows drops from

a single bus cable. Junction boxes can be used for the 3-way junctions that are formed with this wiring scheme. This wiring topology is applicable for digital (S<sup>3</sup>L) inputs only.

## Specifications

### General

Configurability: Modular (completely field-commissionable)

No. of Input Channels: 2, 4, or 6

Compatible Sensors: See System Overview

Input Signal Types:

- Digital (S<sup>3</sup>L): Serial ASCII, TTL level 9600 bps
- Frequency: 0 to 1500 Hz
- Accuracy: 0.5% of reading

Measurement Types:

Flow, pH, ORP, Conductivity/Resistivity, Pressure, Temperature, Level, or 3<sup>rd</sup> party devices with a 4 to 20 mA output

Derived Measurements:

Sum, difference, ratio, % recovery, % reject, % passage, power (BTU)

No. of Relays Supported:

Available: 2, 4, 6 or 8 (8 dry-contact or 4 solid state and 4 dry-contact)

No. of Analog Outputs:

Available in pairs: 2 or 4 (active and/or passive 4 to 20 mA; and/or 0 to 5/10 VDC)

### Enclosure and Display

- Enclosure Rating: NEMA 4X/IP65 (front face only)
- Case Material: PBT
- Panel Gasket: Silicone Sponge
- Window: Self-healing polyurethane-coated polycarbonate
- Keypad: 4-buttons, highly tactile and audible injection-molded silicone rubber seal

Display:

- Alphanumeric 2 x 16 back-lit LCD or Vacuum Fluorescent (VF) versions
- Update Rate: 1 second
- Accuracy: Sensor dependent
- VF Brightness: 4 intensity levels
- LCD Contrast: 4 settings
- Languages Available: English, French, Spanish, German Italian and Portuguese

**Display Ranges** (see sensor specifications for actual measurement limits):

- pH: -2.00 to 15.00 pH
- pH Temp.: -40 °C to 150 °C (-40 °F to 302 °F)
- ORP: -9999 to +9999 mV
- Flow Rate: 0.0000 to 999999 units per second, minute, hour or day
- Totalizer: 0.00 to 99999999 units
- Conductivity: 0.0000 to 999999 µS, mS, PPM & PPB (TDS), kΩ, MΩ
- Conductivity Temperature: -99.9 °C to 250 °C (-148 °F to 482 °F)
- Temperature: -99.9 °C to 999.9 °C (-148 °F to 999.9 °F)
- Pressure: -99.99 to 9999 psi, kPa, bar

### Display Ranges (continued)

- Level: -99999 to 99999 m, cm, ft, in., %
- Volume: -99999 to 999999 m<sup>3</sup>, ft<sup>3</sup>, in<sup>3</sup>, cm<sup>3</sup>, gal, L, kg, lb, %
- Other (4 to 20 mA): -99999 to 999999 user selectable units

### Environmental

Ambient Operating Temperature:

- Back-lit LCD: -10 °C to 55 °C (14 °F to 131 °F)
- VF Display: -10 °C to 50 °C (14 °F to 122 °F)

Storage Temp.:

-15 °C to 80 °C (5 °F to 176 °F)

Relative Humidity:

0 to 95%, non-condensing

Maximum Altitude:

- 2,000 m (6,560 ft)
- 4,000 m (13,123 ft); use only DC power supply and, if applicable, solid state relays to maintain UL safety standard up to this altitude.

### Electrical

Power Requirements (AC or DC via Power Modules)

- Universal AC: 100 to 240 VAC ±10%, regulated 50-60 Hz, 24 VA max.
- DC: 12 to 24 VDC, ±10%, regulated recommended, 7 Watts max.

Output Power to Sensors:

5 VDC up to 40 mA total

Terminal type:

Screw-clamp, removable via plug-in modules.

**Analog Outputs (via I/O Modules and Output Modules)** All analog outputs are freely assignable to any channel.

4 to 20 mA Output:

Endpoints are adjustable and reversible:

- Minimum default 4.0 mA; user adjustable from 3.8 to 5.0 mA
- Maximum default 20.00 mA; user adjustable from 19.0 to 21.0 mA

Test Mode:

Produces an adjustable 4 to 20 mA signal for functional verification of each output circuit

Isolation: Up to 48 VAC/DC

Error Condition:

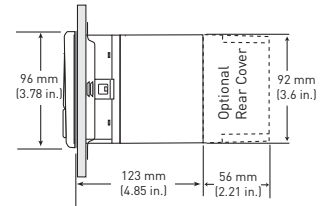
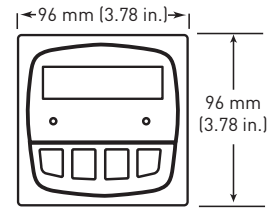
22.1 mA (default state when output source not configured)

Update Rate: 100 ms

Accuracy:

±32 µA over entire operating temperature range

## Dimensions



## Specifications (continued)

### Analog Outputs (continued)

Passive 4 to 20 mA

- Voltage: 12 to 24 VDC,  $\pm 10\%$ , regulated
- Max. Impedance:
  - 250  $\Omega$  @ 12 VDC
  - 500  $\Omega$  @ 18 VDC
  - 750  $\Omega$  @ 24 VDC
- Active 4 to 20 mA
- Max. Impedance: 650  $\Omega$

0 to 5/10 VDC Output:

Output Range:

0 to 5 VDC or 0 to 10 VDC, software selectable

Endpoints are adjustable and reversible:

- Minimum default: 0 VDC; user programmable from 0 to 0.5 VDC
- Maximum default: 5 VDC; user programmable from 4.5 to 5.5 VDC, or 9.5 to 10.5 VDC

Output Load: 10 k $\Omega$  minimum

Test Mode:

Produces an adjustable signal for functional verification of each output circuit

Isolation: Up to 48 VAC/DC

Error Condition:

0 VDC (default state when output source not configured)

Update Rate: 100 mS

Accuracy:

$\pm 20$  mV over entire operating temperature range

Resolution: 5 mV

Power Supply Rejection: 0.5 mV/V

### Relay Modules

All relays are freely assignable to any channel.

- Internal relay modes of operation: Off, Low, High, Window, Proportional Pulse, Pulse Width Modulation, USP, Volumetric, Pulse, Totalizer Volume, Advanced, % Rejection, % Recovery, % Passage

- External relay modes of operation: Off, Low, High, Window, USP, Totalizer Volume, Advanced, % Rejection, % Recovery, % Passage

Hysteresis: User adjustable

Time Delay: 0 to 6400 seconds

- Advanced Relay: Use "AND/OR" logic along with relay sources to trigger a relay. High/Low modes available for each of the 3 sources.

- Solid State Relays: (non-mechanical switches)

Normally Open/Closed Operation:

Software selectable

Maximum Voltage Rating:

30 VDC or 42 VAC p-p

Current Rating:

50 mA DC or 50 mA AC RMS

On-state Impedance: 30  $\Omega$  or less

Off-state Leakage: 400 nA or less, AC or DC

Isolation: Up to 48 VAC/DC

Transient Protection:

Embedded, up to 48 V over-voltage

- Dry-contact Relays: (mechanical contacts)

Type: SPDT

Form: C

Maximum Pulse Rate:

- 600 pulses/min. (volumetric pulse & PWM modes)
- 400 pulses/min. (prop. pulse mode)

Maximum Voltage Rating:

30 VDC or 250 VAC

Current Rating: 5 A

### Shipping Weight

- Base Unit: 1.00 kg 2.25 lb
- Power Module: 0.12 kg 0.25 lb
- I/O Module: 0.12 kg 0.25 lb
- Output Module: 0.12 kg 0.25 lb
- Relay Module: 0.12 kg 0.25 lb

### Standards and Approvals

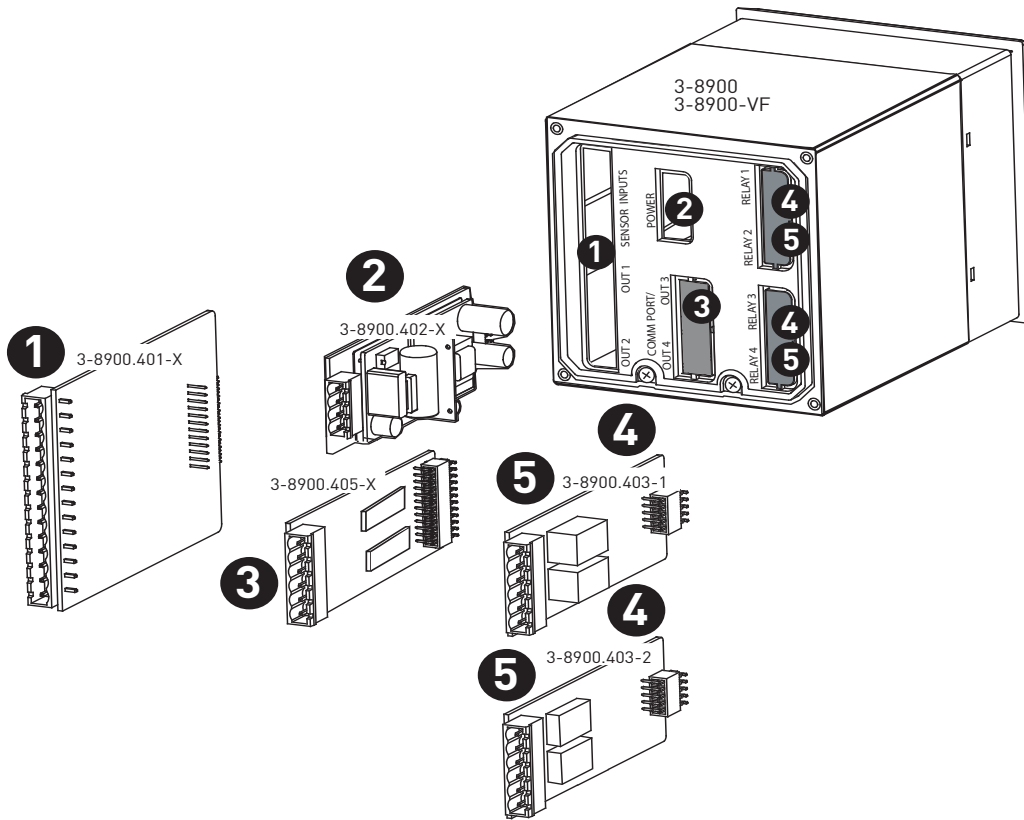
- CE, UL
- RoHS compliant
- Manufactured under ISO 9001 for Quality and ISO 14001 for Environmental Management

# Installation of Modules with the base unit

## 3-8900/3-8900-VF

One base unit is required to build a functional 8900. It is offered with a backlit LCD or a Vacuum Fluorescent Display. Programming the unit is done simply via the push-button keypad. The unit can be tailored

to display in English, German, French, Spanish, Italian, and Portuguese. The two line display allows for easy programming, navigation, and viewing of each channel.



### 1. I/O module

One I/O module is required to build a functional 8900. I/O modules are offered for 2, 4, or 6 sensor inputs with or without 2 mA or voltage outputs. Users can select two additional outputs via the output module.

### 2. Power module

One power module is required to build a functional 8900. The power module is offered for universal 100/240 VAC or 12 to 24 VDC (This module can be powered by optional external relays (see ordering information for more details).

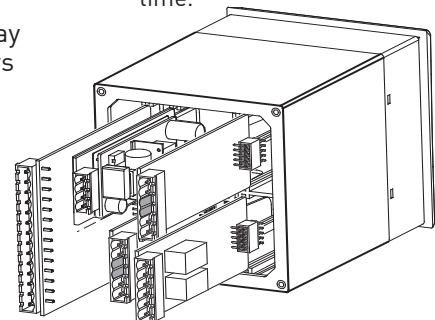
### 3. Output module

Output modules are optional when building an 8900. This module can be used in addition to other outputs that are available in the I/O modules. Active current and voltage outputs are powered by the 8900. Passive outputs require an outside 12 to 24 VDC power supply. All outputs are assignable to any input channel.

### 4 & 5 Relay modules

Relay modules are optional when building an 8900. Relay modes of operation include off, low, high, window, USP, totalizer volume, advanced, proportional pulse, pulse width modulation, volumetric pulse, % reject, % recovery and % passage. The advanced relay option for "AND/OR" logic is used for up to 3 conditions. For instance, a relay will go to high/low if "a" is true and "b" or "c" is false. One or two relay modules can be installed into the 8900. One additional external relay module can also be used at the same time (See optional external relay ordering information.) All relays are assignable to any input channel.

Installation of Modules: Modules simply plug in by sliding into the base unit on rails. They are held securely in place by the rear cover. Changes and upgrades can be made in the field at any time.



## Model 8900

### Ordering Notes

- 1) Building a functional unit requires a base unit, I/O module, and power module.
- 2) Output options are available on I/O modules and additional output modules can be used. The 8900 can support up to four outputs.
- 3) The 8900 can support up to eight relays. Up to two internal relay modules can be used simultaneously; additional external relays can also be used.
- 4) A maximum total of two frequency sensors can be used with any input card.
- 5) A total of six digit inputs or four digital inputs with two frequency inputs can be used.
- 6) The 8900 boards are field replaceable.
- 7) The 8900 can be reconfigured with new sensor types by simple reprogramming.

Please refer to Wiring, Installation, and Accessories sections for more information.

## Ordering Information

To build a functional 8900 controller, choose a base unit, power module, and input/output (I/O) module. Additional outputs and relays are available, if needed.

Base Units, Required; Choose One		
3-8900	159 000 868	Base unit with back-lit LCD
3-8900-VF	159 000 869	Base unit with Vacuum Fluorescent display
I/O (input/output) Modules, Required; Choose One		
3-8900.401-1	159 000 870	Dual (2) Input (no outputs)
3-8900.401-2	159 000 871	Dual (2) Input with Two Passive* Loop Outputs
3-8900.401-3	159 000 872	Dual (2) Input with Two Active Loop Outputs
3-8900.401-4	159 000 873	Dual (2) Input with Two Voltage Outputs
3-8900.401-5	159 000 874	Quad (4) Input (no outputs)
3-8900.401-6	159 000 875	Quad (4) Input with Two Passive* Loop Outputs
3-8900.401-7	159 000 876	Quad (4) Input with Two Active Loop Outputs
3-8900.401-8	159 000 877	Quad (4) Input with Two Voltage Outputs
3-8900.401-9	159 000 968	Six Inputs (no outputs)
3-8900.401-10	159 000 969	Six Inputs with Two Passive* Loop Outputs
3-8900.401-11	159 000 970	Six Inputs with Two Active Loop Outputs
3-8900.401-12	159 000 971	Six Inputs with Two Voltage Outputs
Power Modules, Required; Choose One		
3-8900.402-1	159 000 878	110/220 VAC Power Module, ±10%, regulated
3-8900.402-2	159 000 879	12 to 24 VDC Power Module, ±10%, regulated
Optional Output Modules - Choose One		
3-8900.405-1	159 000 883	Two Passive* Current Loop Outputs
3-8900.405-2	159 000 884	Two Active Current Loop Outputs
3-8900.405-3	159 000 885	Two 0 to 5 and/or 0 to 10 VDC Outputs
Optional Relay Modules - Choose One or Two		
3-8900.403-1	159 000 880	Two Dry Contact Relays
3-8900.403-2	159 000 881	Two Solid State Relays
Optional External Relays - Choose One**		
3-8059-2	159 000 770	Two dry-contact relays; requires 12 to 24 VDC ±10%, regulated
3-8059-2AC	159 000 771	Two dry-contact relays; requires 100 to 240 VAC ±10%, regulated; supplies power to the 12 to 24 VDC power module, ±10%, regulated
3-8059-4	159 000 772	Four dry-contact relays; requires 12 to 24 VDC ±10%, regulated
3-8059-4AC	159 000 773	Four dry-contact relays; requires 100 to 240 VAC ±10%, regulated; supplies power to the 12 to 24VDC ±10%, regulated power host device

\* Passive outputs require an external power source

\*\* See individual product page for the 8059 External Relay Modules.

## Accessories and Replacement Parts

Mfr. Part No.	Code	Description
<b>Mounting</b>		
3-8050.392	<b>159 000 640</b>	¼ DIN retrofit adapter
3-8050.395	<b>159 000 186</b>	Splashproof rear cover
3-0000.596-1	<b>159 000 892</b>	¼ DIN wall mount bracket, 6½ in. (use if no rear cover is installed)
3-0000.596-2	<b>159 000 893</b>	¼ DIN wall mount bracket, 9 in. (use if rear cover is installed)
3-5000.399	<b>198 840 224</b>	Panel adapter, 5 x 5 in. to ¼ DIN
3-5000.598	<b>198 840 225</b>	Surface mount bracket
<b>Power Supplies</b>		
7300-7524	<b>159 000 687</b>	24 VDC power supply 7.5W, 300 mA
7300-1524	<b>159 000 688</b>	24 VDC power supply 15W, 600 mA
7300-3024	<b>159 000 689</b>	24 VDC power supply 30W, 1.3 A
7300-5024	<b>159 000 690</b>	24 VDC power supply 50W, 2.1 A
7300-1024	<b>159 000 691</b>	24 VDC power supply 100W, 4.2 A
<b>Miscellaneous</b>		
3-8050.396	<b>159 000 617</b>	RC filter kit (for relay use), 2 per kit

### Rev A (3/09)

© Georg Fischer Signet LLC

3401 Aerojet Avenue, El Monte, CA 91731-2882 U.S.A. • Tel. (626) 571-2770 • Fax (626) 573-2057 • www.gfsignet.com • e-mail: signet.ps@georgfischer.com

Specifications subject to change without notice. All rights reserved. All corporate names and trademarks stated herein are the property of their respective companies.