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Type 4110/4120 Travel Controllers

Type 4110/4120 Travel Controllers provide reversing-plugging control of series or compound wound DC motors. the simple easy-to-understand system has smooth timed responsive acceleration and rectified type plugging. The motor is started with all the resistors in the circuit. Contactors short out the external resistance in timed steps under control of a master switch to provide smooth and rapid acceleration. During reversing a plugging contactor relay with rectifier prevents all the accelerating contactors from closing until the motor is practically at rest. This keeps all the resistance in the circuit during reversal to provide safe, controlled stopping.

The Type 4110 is a NEMA Class 1 controller with 5 or 6 speed points, negative line M contactor and 5370-48713-102 electronic overload protection.

The Type 4120 is a NEMA Class 2 controller with 4 speed points and 5370-48713-101 electronic overload protection.

230 VDC Single Motor Controller with Protection Discount Schedule E41 (ER)

Max HP	Crane Rating NEMA Size	Amps	No. of Speed Points	Open Panel	NEMA Type 1 Enclosed (Indoor)	NEMA Type 1A Enclosed (w/ Gasket)	NEMA Type 3R Enclosed (Outdoor)	Deduct for Panel w/o Protection	
Type 4	Type 4110 Class 1 Controller								
15	2	67	5	\$11,640	\$15,240	\$16,080	\$16,920	\$2,720	
35	3	133	5	\$13,040	\$17,040	\$17,880	\$18,720	\$2,800	
55	4	200	5	\$15,420	\$19,420	\$20,260	\$21,100	\$3,040	
110	5	400	5	\$21,020	\$25,620	\$26,640	\$27,300	\$3,520	
135	5A	530	6	\$27,720	\$33,240	\$34,080	\$34,920	\$3,940	
225	6	800	6	\$38,000	\$45,000	\$45,980	\$46,900	\$4,600	
330	7	1200	6	\$47,140	\$53,860	\$54,700	\$55,540	\$5,840	
550	8	1800	6	\$78,820	\$87,500	\$88,340	\$89,180	\$8,240	
Type 4	120 Class	2 Cont	roller						
7.5	1	30	4	\$8,400	\$11,100	\$11,940	\$12,780	\$1,840	
15	2	67	4	\$9,660	\$12,360	\$13,200	\$14,040	\$2,000	
35	3	133	4	\$11,700	\$14,700	\$15,540	\$16,380	\$2,380	
55	4	200	4	\$14,200	\$17,200	\$18,040	\$18,880	\$2,660	

For Duplex motor controllers, double single motor controller list price.

See page 3 & 7 for Resistors See page 4 & 5 for Panel Modifications See page 6 for Special Construction See page 7 for Master Switches



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Type 4111/4121 Mill Duty Dynamic Lowering Hoist Controllers

Type 4111 and 4121 Mill Duty Dynamic Lowering Hoist Controllers for crane service are built with four, five or six sped points using mill duty components throughout. Dynamic lowering control panels are suitable for use with DC series motors on crane hoist drives without a mechanical load brake and for use with a power limit switch.

Standard features include:
Complete operator control, hoisting and lowering.
High speed no-load hoisting and lowering.
Off point dynamic braking.
Positive series brake operation with all loads.
Snooth definite-time acceleration.

The Type 4111 is a NEMA Class 1 controller with 5 or 6 speed points, negative line M contactor and 5370-48713-102 electronic overload protection.

The Type 4121 is a NEMA Class 2 controller with 4 speed points and 5370-48713-101 electronic overload protection

230 VDC Single Motor Controller with Protection Discount Schedule E41 (ER)

Max HP	Crane Rating NEMA Size	Amps	No. of Speed Points	Open Panel	NEMA Type 1 Enclosed (Indoor)	NEMA Type 1A Enclosed (w/ Gasket)	NEMA Type 3R Enclosed (Outdoor)	Deduct for Panel w/o Protection	
Type 4111 Class 1 Controller									
15	2	67	5	\$12,940	\$16,540	\$17,380	\$18,220	\$2,100	
35	3	133	5	\$14,040	\$18,040	\$18,880	\$19,720	\$2,180	
55	4	200	5	\$16,900	\$20,900	\$21,740	\$22,580	\$2,420	
110	5	400	5	\$23,000	\$27,600	\$28,440	\$29,280	\$2,900	
135	5A	530	6	\$30,110	\$36,620	\$36,460	\$37,300	\$3,320	
225	6	800	6	\$38,320	\$45,360	\$46,280	\$47,200	\$3,980	
330	7	1200	6	\$47,540	\$54,260	\$55,100	\$55,940	\$5,220	
550	8	1800	6	\$85,440	\$94,120	\$94,960	\$95,800	\$7,420	
Type 4	121 Class	2 Cont	roller						
7.5	1	30	4	\$9,250	\$11,950	\$12,790	\$13,630	\$1,220	
15	2	67	4	\$10,960	\$13,660	\$14,500	\$15,340	\$1,380	
35	3	133	4	\$11,760	\$14,760	\$15,600	\$16,440	\$1,760	
55	4	200	4	\$14,460	\$17,460	\$18,300	\$19,140	\$2,040	

For Duplex motor controllers, double single motor controller list price.

See page 3 & 7 for Resistors See page 4 & 5 for Panel Modifications See page 6 for Special Construction See page 7 for Master Switches



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Resistors

Travel Resistors

Hoist Resistors

Discount Schedule E42 (ES)

Max HP Single		A Class w			MA Class nt Armatu					List Price Adders			
Motor	152P	162P	172P	152PAS	162PAS	172PAS	152DL	162DL	172DL	Service DB	Emerg. DB	Cont. Slow- down	Teaser Field
5	\$1,120	\$1,330	\$1,960	\$2,205	\$2,415	\$3,500	\$3,255	\$3,255	\$4,550	\$1,680	\$1,610	\$2,030	\$1,470
7.5	\$1,120	\$1,330	\$1,960	\$2,205	\$2,415	\$3,500	\$3,255	\$3,255	\$4,550	\$1,680	\$1,610	\$2,310	\$1,470
10	\$1,120	\$1,330	\$1,960	\$2,205	\$2,415	\$3,500	\$3,255	\$3,255	\$4,550	\$1,680	\$1,610	\$2,590	\$1,470
15	\$1,360	\$1,750	\$2,520	\$2,485	\$2,835	\$4,130	\$3,255	\$4,025	\$5,635	\$1,890	\$1,610	\$3,150	\$1,470
20	\$1,750	\$2,205	\$3,220	\$2,835	\$3,170	\$5,355	\$4,690	\$5,880	\$8,225	\$2,030	\$1,610	\$4,480	\$1,470
25	\$2,065	\$2,625	\$3,815	\$3,150	\$3,710	\$5,355	\$4,690	\$5,880	\$8,225	\$2,240	\$2,660	\$5,250	\$1,470
30	\$2,380	\$3,045	\$4,410	\$3,465	\$4,130	\$6,020	\$5,460	\$6,825	\$9,555	\$2,450	\$2,660	\$5,740	\$1,470
35	\$2,660	\$3,465	\$5,005	\$3,780	\$4,515	\$6,545	\$6,160	\$7,840	\$10,990	\$2,590	\$2,660	\$6,230	\$1,470
40	\$3,010	\$3,850	\$4,800	\$4,095	\$4,970	\$7,175	\$6,930	\$8,750	\$12,250	\$2,835	\$2,660	\$6,930	\$1,470
45	\$3,264	\$4,305	\$6,052	\$4,410	\$5,670	\$8,225	\$7,630	\$9,765	\$13,650	\$3,325	\$2,660	\$7,630	\$2,275
50	\$3,675	\$4,620	\$6,720	\$4,760	\$6,160	\$8,960	\$8,295	\$10,745	\$15,050	\$3,640	\$2,660	\$8,400	\$2,275
60	\$4,270	\$5,600	\$8,120	\$5,565	\$6,790	\$10,010	\$9,590	\$12,600	\$17,640	\$3,850	\$2,660	\$9,170	\$2,275
65	\$4,585	\$6,020	\$8,715	\$5,985	\$7,840	\$11,375	\$10,535	\$13,615	\$19,075	\$4,550	\$2,870	\$10,640	\$2,275
70	\$4,970	\$6,475	\$9,380	\$6,405	\$8,400	\$12,180	\$11,270	\$14,560	\$20,370	\$4,865	\$2,870	\$10,050	\$2,870
75	\$5,180	\$6,825	\$9,905	\$6,790	\$8,925	\$12,950	\$11,970	\$15,540	\$21,770	\$5,180	\$2,870	\$15,890	\$2,870
90	\$6,195	\$6,990	\$15,330	\$8,050	\$10,570	\$15,295	\$14,210	\$18,375	\$25,725	\$6,090	\$2,870	\$17,990	\$2,870
100	\$6,790	\$8,960	\$13,020	\$8,855	\$11,655	\$16,905	\$15,610	\$20,335	\$28,455	\$6,720	\$2,870	\$18,760	\$2,870
110	\$7,490	\$9,870	\$14,315	\$9,730	\$12810	\$18,585	\$17,080	\$22,260	\$31,150	\$7,385	\$4,340	\$18,760	\$4,690
125	\$7,840	\$11,130	\$16,135	\$10,955	\$14,455	\$20,965	\$19,215	\$25,200	\$35,280	\$8,330	\$4,340	\$21,280	\$4,690
135	\$9,030	\$11,970	\$17,360	\$11,760	\$15,785	\$22,890	\$20,685	\$23,190	\$37,870	\$9,170	\$5,810	\$30,100	\$4,690
150	\$10,045	\$13,230	\$19,215	\$12,985	\$17,220	\$24,990	\$22,785	\$29,890	\$41,860	\$9,940	\$5,810	\$31,780	\$4,690
175	\$11,585	\$15,365	\$22,260	\$15,050	\$20,020	\$29,015	\$26,495	\$34,860	\$48,790	\$10,920	\$5,810	\$35,980	\$4,690
200	\$13,160	\$17,500	\$25,375	\$17,080	\$22,750	\$32,970	\$30,100	\$39,550	\$55,370	\$13,125	\$5,810	\$37,520	\$5.880
225	\$14,770	\$19,670	\$28,560	\$19,180	\$25,585	\$37,100	\$33,740	\$44,345	\$62,090	\$14,910	\$7,175		\$8,190
250	\$16,870	\$22,260	\$32,270	\$21,840	\$28,945	\$42,000	\$38,500	\$50,330	\$70,455	\$16,240	\$7,735		\$8,190
275	\$18,480	\$24,395	\$35,350	\$24,010	\$31,710	\$45,990	\$42,105	\$55,090	\$77,140	\$18,340	\$8,750		\$9,310
300	\$20,020	\$26,530	\$38,465	\$26,040	\$34,545	\$49,490	\$45,745	\$59,850	\$83,790	\$19,880	\$10,500		\$9,310
325	\$21,560	\$28,630	\$41,545	\$28,035	\$37,275	\$54,040	\$49,385	\$64,785	\$90,685	\$20,860	\$10,500		\$10,220
350	\$23,170	\$30,765	\$44,555	\$30,170	\$39,900	\$57,890	\$52,990	\$69,685	\$97,580	\$21,840	\$11,550		\$10,220
375	\$24,745	\$32,900	\$47,670	\$32,200	\$42,735	\$61,950	\$56,630	\$74,375	\$104,160	\$22,820	\$12,250		\$10,220
400	\$26,075	\$35,070	\$50,820	\$34,230	\$45,535	\$66,010	\$60,305	\$79,065	\$110,705				\$12,740
425	\$27,930	\$35,945	\$52,115	\$36,295	\$50,575	\$68,250	\$63,805	\$81,690	\$117,460				\$12,740
450	\$29,505	\$39,340	\$57,050	\$38,360	\$51,135	\$74,165	\$67,480	\$88,690	\$124,180				\$12,740
475	\$31,640	\$41,895	\$60,725	\$41,090	\$54,460	\$78,995	\$72,240	\$94,675	\$132,545				\$17,780
500	\$33,740	\$44,485	\$68,005	\$43,820	\$57,890	\$83,930	\$77,035	\$100,625	\$140,910				\$17,780

See page 7 for Resistor Modifications and Resistor Types



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Panel Modifications

Discount Schedule E41 (ER)

Pane	nel Modifications Discount Schedule E41 (l									E41 (ER)	
Mod. No.	Description	Note	1	2	3	4	5	5A	6	7	8
			<u>Po</u>	wer Devi	ces						
1	Power Fuse Clips		\$200	\$200	\$400	\$480	\$720	\$800	\$1,200	\$1,400	\$2,000
2	Power Fuses with Clips		\$400	\$400	\$800	\$1,000	\$1,600	\$1,920	\$2,800	\$3,200	\$5,000
3	Supply Power CB in place of MKS		\$400	\$600	\$1,600	\$12,800	\$15,340	\$16,600	\$19,870	\$41,280	\$65,200
4	Supply EOL Relay w/ Diagnostic	9	\$320	\$320	\$320	\$320					
5	Main Knife Switch		\$400	\$400	\$440	\$600	\$1,020	\$1,520	\$1,520	\$2,680	\$4,720
6	Control Circuit (30 amp max.) a. Knife Switch b. Fuses w/ clips		\$400 \$200	\$400 \$200	\$400 \$200						
7	Overload Relays a. Electronic w/ Diagnostics b. Thermal Inverse Time Trip	2	\$1,460 \$260	\$1,460 \$360	\$1,460 \$360	\$1,460 \$510	\$1,460 N/A	\$1,460 N/A	\$1,460 N/A	\$1,460 N/A	\$1,460 N/A
8	Electronic Ground DetectionRelay	1	\$2,400	\$2,400	\$2,400	\$2,400	\$2,400	\$2,400	\$2,400	\$2,400	\$2,400
9	Electronic Load Balance Relay	1	\$1,600	\$1,600	\$1,600	\$1,600	\$1,600	\$1,600	\$1,600	\$1,600	\$1,600
			Power	Circuit D	evices			•			•
10	Additional Acceleration Step										
	a. Contactor		\$360	\$540	\$940	\$1,220	\$1,820	\$2,200	\$3,080	\$3,800	\$6,640
ŀ	b. Static Timer		\$300	\$300	\$300	\$300	\$300	\$300	\$300	\$300	\$300
11	Armature Shunt Contactor	3	\$360	\$540	\$940	\$1,220	\$1,820	\$2,200	\$3,080	\$3,800	\$6,640
12	Power Terminal Boards		\$500	\$600	\$1,000	\$1,400	\$1,800	\$2,400	\$3,200	\$4,600	\$6,920
13	Series Brake Transfer Knife Switch	5		\$2,000	\$2,820	\$4,620	\$6,520	\$7,820	\$12,040	\$13,260	\$14,360
14	Second Plugging Step		\$1,240	\$1,420	\$1,820	\$2,100	\$2,700	\$3,080	\$3,960	\$4,680	\$5,520
15	Service Dynamic Braking with a. Initiating Contact b. Time Delay Relay		\$1,600 \$2,480	\$1,960 \$2,840	\$2,760 \$3,640	\$3,320 \$4,200	\$4,520 \$5,400	\$5,280 \$6,160	\$7,040 \$7,920	\$8,480 \$9,360	\$14,160 \$15,040
16	Plug To Stop		\$2,480	\$2,480	\$2,480	\$2,480	\$2,480	\$2,480	\$2,480	\$2,480	\$2,480
17	Emergency Dynamic Braking Single Point a. Single or Two motor in Series b. Two Motors in Parallel			\$6,900 \$4,120	\$8,300 \$5,520	\$9,080 \$8,200	l		1	\$29,200 \$23,680	\$44,320 \$40,720
18	Emergency Dynamic Braking Auto Decel a. Single or Two motor in Series b. Two Motors in Paralle	3		\$9,180 \$8,900	1	I	I		\$26,040 \$31,760		\$46,600 \$63,800
19	Off Point Graduated Dynamic Brake		\$1,360	\$1,360	\$1,360	\$1,360	\$1,360	\$1,360	\$1,360	\$1,360	\$1,360
20	Dynamic Braking Contactor		\$540	\$810	\$1,410	\$1,830	\$2,730	\$3,300	\$5,640	\$5,640	\$9,960



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Panel Modifications

Discount Schedule E41 (ER)

Mod. No.	Description	Note	1	2	3	4	5	5A	6	7	8
				<u>Relays</u>							
21	Control Relay (6 Circuits Max)		\$800	\$800	\$800	\$800	\$800	\$800	\$800	\$800	\$800
22	Voltage Relay (PR, JK, LSR, NP)										
	a. Electromechanical		\$880	\$880	\$880	\$880	\$880	\$880	\$880	\$880	\$880
	b. Electronic		\$1,140	\$1,140	\$1,140	\$1,140	\$1,140	\$1,140	\$1,140	\$1,140	\$1,140
23	Substitute Electronic Voltage Relay		\$260	\$260	\$260	\$260	\$260	\$260	\$260	\$260	\$260
24	Low Voltage Relay		\$620	\$620	\$620	\$620	\$620	\$620	\$620	\$620	\$620
25	Electronic Current Relay	2	\$1,500	\$1,500	\$1,500	\$1,500	\$1,500	\$1,500	\$1,500	\$1,500	\$1,500
26	Substitute Electronic Time/Current Acceleration for Static Time	4	\$2,550	\$2,550	\$2,550	\$2,550	\$2,550	\$2,550	\$2,550	\$2,550	\$2,550
	<u>Miscellaneous</u>										
27	Brake Shunr Relay w/ Disch. Thy.		\$1,360	\$1,360	\$1,360	\$1,360	\$1,360	\$1,360	\$1,360	\$1,360	\$1,360
28	Ammeter Shunt										
	a. 50 mV		\$240	\$240	\$280	\$360	\$680	\$840	\$1,000	\$1,080	\$1,420
	b. 100 mV		\$360	\$360	\$400	\$600	\$1,400	\$1,840	\$2,260	\$2,320	\$3,110
29	Miniature Ammeter (Panel Mount)		\$400	\$400	\$400	\$400	\$400	\$400	\$400	\$400	\$400
30	Arc Suppressors										
	a. Radio Operation - Hoist		\$1,400	\$1,600	\$1,600	\$1,600	\$1,600	\$1,800	\$1,800	\$1,800	
	b. Radio Operatio - Travel		\$1,400	\$1,400	\$1,400	\$1,400	\$1,400	\$1,600	\$1,600	\$1,600	
	c. Pendant Operatio - Hoist				\$600	\$600	\$1,600	\$1,80	\$1,800	\$1,800	
	d. Pendant Operation - Travel				\$400	\$400	\$1,400	\$1,600	\$1,600	\$1,600	
31	Enclosure Space Heater Operated By:										
	a. "M" Aux. Contact		\$880	\$880	\$880	\$880	\$880	\$880	\$880	\$880	\$880
	b. Thermostat		\$1,380	\$1,380	\$1,380	\$1,380	\$1,380	\$1,380	\$1,380	\$1,380	\$1,380
32	Enclosure Light and Switch		\$1,000	\$1,000	\$1,000	\$1,000	\$1,000	\$1,000	\$1,000	\$1,000	\$1,000
33	Knife Switch Control Terminal Board		\$800	\$800	\$800	\$800	\$800	\$800	\$800	\$800	\$800
34	ARC Suppressor Each		\$200	\$200	\$200	\$200	\$200	\$200	\$200	\$200	\$200

Footnotes:

- 1. Requires (2) ammeter shunts. See Note 6.
- 2. Requires (1) ammeter shunt. See Note 6.
- 3. Does not include resistor price.
- 4. Requires (1) ammeter shunt per controller. See Note 6.
- 5. For duplex controllers using series brakes.
- 6. Modification adder does not include ammeter shunt.
 - Type 4110/4111 controllers have (1) 50mV negative shunt as standard component
- 7. For 550 VDC operation add 10% to all list prices.
- 8. For duplex controller double all prices except modifications 9,13,17b, 18b and 26.
- 9, Type 4120/4121 controllers only.



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Description of Panel Modifications

Mod	Description
No.	Description

- 14. Second plugging step is recommended for use on bridge drives of heavy cranes such as ladle cranes.
- 15. Service dynamic braking is used to decelerate a crane travel drive under normal operation and is sometimes used in place of plugging.
- 16. Plug to stop is used to decelerate a crane drive under normal operation. This circuit provides a faster slowdown than service dynamic braking.
- 17. Emergency dynamic braking provides a reliable means to decelerate high speed, high inertia travel drives under a loss of power. (If drive normally reaches maximum running speed use Mod. 18), This circuit converts the motor or motors into self excited generators to provide the braking power.
- 18. Emergency dynamic braking with graduated deceleration provides a quicker, smoother stop under a loss of power thanMod. 11. Recommended for high speed, high inertia drives which normally reach maximum running speed.
- 19. Off point graduated dynamic braking is recommended for use with DC hoists handling high inertia fixed loads, such as bucket hoists. The circuit eases the mechanical shock which occurs during stopping.

Special Construction

U	nitized Construct	on					
Description	Top Mounted Resistors	Side Mounted Resistors					
Mounting individual controllers and resistor racks on common skid	Estimate length of each skid. Multiply length by \$600 per foot.						
Interwire controller to main disconnect if on same skid	Add 10% of controller price.						
Mount and wire resistors.	\$600 per motion plus 20% of resistor price.	\$500 per motion plus 30% of resistor price.					
Resistor Enclosur	e Covers						
Front and side screen covers	20% of resistor price. \$800 minimum.	30% of resistor price. \$600 minimum.					
Screened indoor enclosures	40% of resistor price. \$1,600 minimum.	50% of resistor price. \$1,000 minimum.					
louvered outdoor enclosures	50% of resistor price. \$2,000 minimum.	60% of resistor price. \$1,200 minimum.					

Discount Schedule E41 (ER)

Mu	Itipanel Construc	ton			
Description	Top Mounted Resistors	Side Mounted Resistors			
Mounting and interwiring more than one controller in a common enclosure	Add 15% to the total price of the separate enclosed controllers.				
Mount and wire resistors.	\$600 per motion plus 20% of resistor price.	l · •			
Resistor Enclosur	e Covers				
Front and side screen covers	20% of resistor price. \$800 minimum.	30% of resistor price. \$600 minimum.			
Screened indoor enclosures	40% of resistor price. \$1,600 minimum.	50% of resistor price. \$1,000 minimum.			
louvered outdoor enclosures	50% of resistor price. \$2,000 minimum.	60% of resistor price. \$1,200 minimum.			



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C	ty	
Type 4110	Type 4120	Description
1	1	Main knife Switch
1	1	Fused Control Knife Switch
4	4	Directional Contactors
1	1	Plugging Contactor
3 to 4	2 to 4	Accelerating Contactors
1		Negative Line Contactor
3 to 4	1	Static Timer
1	1	Plugging Relay
1	1	Low Voltage Relay
1	1	Electronic overload Relay w/ AMS

Travel Master Switches

Type	L	ist Price	e	Opti	ons		
Type Master Switch	4 Speed	5 Speed	6 Speed	Spring Return	Off Point Latch	Discount Schedule	
4211	\$1,260	\$1,365	N/A	Std	N/A	E20 (EA)	
4216	\$2,700	\$3,300	\$3,300	\$540	\$420	E42(ES)	

Resistor Racks

Discount Schedule E42 (ES)

Rack Type	Interwire	Add	Minimum
Open	No	15%	\$400
Open	Yes	30%	\$800
Enclosed	Yes	50%	\$1,300

Resistor Types

	Horse Power Range/Resistor Type						
Motion	Type 3003 SSR	Type 3004 H1	Type 3004/5 K1 & HHC	Type 3005 HHC			
Travels	5 to 25	26 to 75	76 to 150	151 and Up			
Hoists	5 to 20	21 to 75	76 to 100	101 and Up			

Qty			
Type 4111	Type 4121	Description	
1	1	Main Knife Switch	
1	1	Fused Control Knife Switch	
2	2	Directional Contactors	
1	1	Dynamic Braking Contactor	
4 to 5	3 to 4	Accelerating Contactors	
1		Negative Line Contactor	
3 to 4	1	Static Timer (Accelerating)	
1	1	Static Timer (Braking)	
1	1	Limit Switch Relay	
1	1	Low Voltage Relay	
1	1	Electronic overload Relay w/ AMS	

Hoist Master Switches

Type Master Switch	L	ist Price	e	Options			
	4 Speed	5 Speed	6 Speed	Spring Return	Off Point Latch	Discount Schedule	
4211	\$1,365	\$1,470	N/A	Std	N/A	E20 (EA)	
4216	\$3,300	\$3,780	\$4,500	\$540	\$420	E42 (ES)	

Resistor Information

1	NEMA Class 152 is recommended for light crane duty. NEMA Class 162 is recommended for standard crane duty. NEMA Class 172 is recommeded for severe crane duty.
2	Drives with anti-friction bearings should use Class 152, 162 or 172 resistors. Drives with plain bearings should use Class 1563, 163 or 173 resistors.
3	Duplex Controls requires (2) sets of resistors.
4	1st point armature shunt requires armature shunt contactor.
5	Service and emergency dynamic braking require panel modifications.
6	Teaser field resistor limits no load hoisting speed to 250% of motor rated speed. No panel modification required.
7	Slowdown resistors are designed to limit travel drive top speed by up to 50%.



DC Mill Motor Data

Motor Frame Size		Series Wound Totally Enclosed Motors						
600 Series	800 Series	Horsepower Ratings		Full Load Ratings				
		30 Minute	1 Hour	Torque (Foot- Pound)	Speed (RPM)	Amperes @ 230 VDC		
	802A	6.5 	 5	45 30	750 800	29 21		
602		10 	 7.5	80 50	675 800	44 31		
	802B	10 	 50	80 50	675 800	45 31		
603		13.5 	 10	115 70	620 725	57 41		
	802C	13.5 	 10	105 65	675 800	57 41		
604		19 	 15	180 120	560 650	77 59		
	803	19 	 15	160 110	620 725	77 59		
	804	26 	 20	235 160	530 650	98 75		
606		33 	 25	340 230	515 575	129 95		
	806	39 	 30	410 275	500 575	145 112		
608		45 	 35	500 320	470 525	175 131		
610		65 	 50	770 525	445 500	248 184		
	808	65 	 50	760 500	450 525	246 184		
	810	90 	 70	1070 435	440 500	335 260		
612		100 	 75	1225 830	430 475	375 274		
614		135 	 100	1735 1140	400 460	500 360		
	812	135 	 100	1690 1110	420 475	500 360		
616		200 	 150	2630 1750	400 450	760 536		
	814	200 	 150	2625 1710	400 460	760 533		
618		265 	200	3810 2560	385 410	955 712		
	816	265 	200	3480 2560	400 410	955 712		
	818	325 	 250	4740 3200	360 410	1140 900		
620		360 	 275	5570 3700	340 370	1260 970		
	820	390				1430		
622		500 	 375	8480 5790	310 340	1800 1330		
	822	500				1890		
624		650 	 500	11550 8210	300 320	2370 1800		

Notes:

- 1. NEMA standards require that crane panels be selected on the intermittent motor rating (30 minute or 1 hour rating) at which the motor is applied.
- 2. AISE standards require that hoist panels be selected based on the 30 minute rating of the hoist motors.
- 3. AISE standards require that bridge and trolley panels be selected based on the 1 hour rating of the bridge and trolley motors.

Prices Subject to Change without Notice



Hubbell Industrial Controls, Inc.