## Type 4110/4120 Travel Controllers

Type 4110/4120 Travel Controllers provide reversing-plugging control of series or compound wound DC motors. the simple easy-tounderstand system has smooth timed responsive acceleration and rectified type plugging. The motor is started with all the resistors in the circuit. Contactors short out the external resistance in timed steps under control of a master switch to provide smooth and rapid acceleration. During reversing a plugging contactor relay with rectifier prevents all the accelerating contactors from closing until the motor is practically at rest. This keeps all the resistance in the circuit during reversal to provide safe, controlled stopping.

The Type 4110 is a NEMA Class 1 controller with 5 or 6 speed points, negative line M contactor and 5370-48713-102 electronic overload protection.
The Type 4120 is a NEMA Class 2 controller with 4 speed points and $5370-48713$-101 electronic overload protection.

## 230 VDC Single Motor Controller with Protection

Discount Schedule E41 (ER)

| Max HP | Crane Rating NEMA Size | Amps | No. of Speed Points | Open Panel | NEMA <br> Type 1 Enclosed (Indoor) | NEMA <br> Type 1A Enclosed (w/ Gasket) | NEMA Type 3R Enclosed (Outdoor) | Deduct for Panel w/o Protection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Type 4110 Class 1 Controller |  |  |  |  |  |  |  |  |
| 15 | 2 | 67 | 5 | \$11,640 | \$15,240 | \$16,080 | \$16,920 | \$2,720 |
| 35 | 3 | 133 | 5 | \$13,040 | \$17,040 | \$17,880 | \$18,720 | \$2,800 |
| 55 | 4 | 200 | 5 | \$15,420 | \$19,420 | \$20,260 | \$21,100 | \$3,040 |
| 110 | 5 | 400 | 5 | \$21,020 | \$25,620 | \$26,640 | \$27,300 | \$3,520 |
| 135 | 5A | 530 | 6 | \$27,720 | \$33,240 | \$34,080 | \$34,920 | \$3,940 |
| 225 | 6 | 800 | 6 | \$38,000 | \$45,000 | \$45,980 | \$46,900 | \$4,600 |
| 330 | 7 | 1200 | 6 | \$47,140 | \$53,860 | \$54,700 | \$55,540 | \$5,840 |
| 550 | 8 | 1800 | 6 | \$78,820 | \$87,500 | \$88,340 | \$89,180 | \$8,240 |
| Type 4120 Class 2 Controller |  |  |  |  |  |  |  |  |
| 7.5 | 1 | 30 | 4 | \$8,400 | \$11,100 | \$11,940 | \$12,780 | \$1,840 |
| 15 | 2 | 67 | 4 | \$9,660 | \$12,360 | \$13,200 | \$14,040 | \$2,000 |
| 35 | 3 | 133 | 4 | \$11,700 | \$14,700 | \$15,540 | \$16,380 | \$2,380 |
| 55 | 4 | 200 | 4 | \$14,200 | \$17,200 | \$18,040 | \$18,880 | \$2,660 |

For Duplex motor controllers, double single motor controller list price.

See page 3 \& 7 for Resistors
See page 4 \& 5 for Panel Modifications
See page 6 for Special Construction
See page 7 for Master Switches

## Type 4111/4121 Mill Duty Dynamic Lowering Hoist Controllers

Type 4111 and 4121 Mill Duty Dynamic Lowering Hoist Controllers for crane service are built with four, five or six sped points using mill duty components throughout. Dynamic lowering control panels are suitable for use with DC series motors on crane hoist drives without a mechanical load brake and for use with a power limit switch.

Standard features include:
Complete operator control, hoisting and lowering.
High speed no-load hoisting and lowering.
Off point dynamic braking.
Positive series brake operation with all loads.
Snooth definite-time acceleration.
The Type 4111 is a NEMA Class 1 controller with 5 or 6 speed points, negative line $M$ contactor and 5370-48713-102 electronic overload protection.
The Type 4121 is a NEMA Class 2 controller with 4 speed points and 5370-48713-101 electronic overload protection

## 230 VDC Single Motor Controller with Protection <br> Discount Schedule E41 (ER)

| Max HP | Crane Rating NEMA Size | Amps | No. of Speed Points | Open Panel | NEMA <br> Type 1 Enclosed (Indoor) | NEMA <br> Type 1A Enclosed (w/ Gasket) | NEMA <br> Type 3R Enclosed (Outdoor) | Deduct for Panel w/o Protection |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Type 4111 Class 1 Controller |  |  |  |  |  |  |  |  |
| 15 | 2 | 67 | 5 | \$12,940 | \$16,540 | \$17,380 | \$18,220 | \$2,100 |
| 35 | 3 | 133 | 5 | \$14,040 | \$18,040 | \$18,880 | \$19,720 | \$2,180 |
| 55 | 4 | 200 | 5 | \$16,900 | \$20,900 | \$21,740 | \$22,580 | \$2,420 |
| 110 | 5 | 400 | 5 | \$23,000 | \$27,600 | \$28,440 | \$29,280 | \$2,900 |
| 135 | 5A | 530 | 6 | \$30,110 | \$36,620 | \$36,460 | \$37,300 | \$3,320 |
| 225 | 6 | 800 | 6 | \$38,320 | \$45,360 | \$46,280 | \$47,200 | \$3,980 |
| 330 | 7 | 1200 | 6 | \$47,540 | \$54,260 | \$55,100 | \$55,940 | \$5,220 |
| 550 | 8 | 1800 | 6 | \$85,440 | \$94,120 | \$94,960 | \$95,800 | \$7,420 |
| Type 4121 Class 2 Controller |  |  |  |  |  |  |  |  |
| 7.5 | 1 | 30 | 4 | \$9,250 | \$11,950 | \$12,790 | \$13,630 | \$1,220 |
| 15 | 2 | 67 | 4 | \$10,960 | \$13,660 | \$14,500 | \$15,340 | \$1,380 |
| 35 | 3 | 133 | 4 | \$11,760 | \$14,760 | \$15,600 | \$16,440 | \$1,760 |
| 55 | 4 | 200 | 4 | \$14,460 | \$17,460 | \$18,300 | \$19,140 | \$2,040 |

For Duplex motor controllers, double single motor controller list price.
See page 3 \& 7 for Resistors
See page 4 \& 5 for Panel Modifications
See page 6 for Special Construction
See page 7 for Master Switches

## Resistors

|  | Travel Resistors |  |  |  |  |  | Hoist Resistors |  |  | Discount Schedule E42 (ES) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Max HP | NEMA Class without Armature Shunt |  |  | NEMA Class with 1st Point Armature Shunt |  |  | 152DL | 162DL | 172DL | List Price Adders |  |  |  |
|  | 152P | 162P | 172P | 152PAS | 162PAS | 172PAS |  |  |  | Service DB | Emerg. DB | Cont. Slowdown | Teaser Field |
| 5 | \$1,120 | \$1,330 | \$1,960 | \$2,205 | \$2,415 | \$3,500 | \$3,255 | \$3,255 | \$4,550 | \$1,680 | \$1,610 | \$2,030 | \$1,470 |
| 7.5 | \$1,120 | \$1,330 | \$1,960 | \$2,205 | \$2,415 | \$3,500 | \$3,255 | \$3,255 | \$4,550 | \$1,680 | \$1,610 | \$2,310 | \$1,470 |
| 10 | \$1,120 | \$1,330 | \$1,960 | \$2,205 | \$2,415 | \$3,500 | \$3,255 | \$3,255 | \$4,550 | \$1,680 | \$1,610 | \$2,590 | \$1,470 |
| 15 | \$1,360 | \$1,750 | \$2,520 | \$2,485 | \$2,835 | \$4,130 | \$3,255 | \$4,025 | \$5,635 | \$1,890 | \$1,610 | \$3,150 | \$1,470 |
| 20 | \$1,750 | \$2,205 | \$3,220 | \$2,835 | \$3,170 | \$5,355 | \$4,690 | \$5,880 | \$8,225 | \$2,030 | \$1,610 | \$4,480 | \$1,470 |
| 25 | \$2,065 | \$2,625 | \$3,815 | \$3,150 | \$3,710 | \$5,355 | \$4,690 | \$5,880 | \$8,225 | \$2,240 | \$2,660 | \$5,250 | \$1,470 |
| 30 | \$2,380 | \$3,045 | \$4,410 | \$3,465 | \$4,130 | \$6,020 | \$5,460 | \$6,825 | \$9,555 | \$2,450 | \$2,660 | \$5,740 | \$1,470 |
| 35 | \$2,660 | \$3,465 | \$5,005 | \$3,780 | \$4,515 | \$6,545 | \$6,160 | \$7,840 | \$10,990 | \$2,590 | \$2,660 | \$6,230 | \$1,470 |
| 40 | \$3,010 | \$3,850 | \$4,800 | \$4,095 | \$4,970 | \$7,175 | \$6,930 | \$8,750 | \$12,250 | \$2,835 | \$2,660 | \$6,930 | \$1,470 |
| 45 | \$3,264 | \$4,305 | \$6,052 | \$4,410 | \$5,670 | \$8,225 | \$7,630 | \$9,765 | \$13,650 | \$3,325 | \$2,660 | \$7,630 | \$2,275 |
| 50 | \$3,675 | \$4,620 | \$6,720 | \$4,760 | \$6,160 | \$8,960 | \$8,295 | \$10,745 | \$15,050 | \$3,640 | \$2,660 | \$8,400 | \$2,275 |
| 60 | \$4,270 | \$5,600 | \$8,120 | \$5,565 | \$6,790 | \$10,010 | \$9,590 | \$12,600 | \$17,640 | \$3,850 | \$2,660 | \$9,170 | \$2,275 |
| 65 | \$4,585 | \$6,020 | \$8,715 | \$5,985 | \$7,840 | \$11,375 | \$10,535 | \$13,615 | \$19,075 | \$4,550 | \$2,870 | \$10,640 | \$2,275 |
| 70 | \$4,970 | \$6,475 | \$9,380 | \$6,405 | \$8,400 | \$12,180 | \$11,270 | \$14,560 | \$20,370 | \$4,865 | \$2,870 | \$10,050 | \$2,870 |
| 75 | \$5,180 | \$6,825 | \$9,905 | \$6,790 | \$8,925 | \$12,950 | \$11,970 | \$15,540 | \$21,770 | \$5,180 | \$2,870 | \$15,890 | \$2,870 |
| 90 | \$6,195 | \$6,990 | \$15,330 | \$8,050 | \$10,570 | \$15,295 | \$14,210 | \$18,375 | \$25,725 | \$6,090 | \$2,870 | \$17,990 | \$2,870 |
| 100 | \$6,790 | \$8,960 | \$13,020 | \$8,855 | \$11,655 | \$16,905 | \$15,610 | \$20,335 | \$28,455 | \$6,720 | \$2,870 | \$18,760 | \$2,870 |
| 110 | \$7,490 | \$9,870 | \$14,315 | \$9,730 | \$12810 | \$18,585 | \$17,080 | \$22,260 | \$31,150 | \$7,385 | \$4,340 | \$18,760 | \$4,690 |
| 125 | \$7,840 | \$11,130 | \$16,135 | \$10,955 | \$14,455 | \$20,965 | \$19,215 | \$25,200 | \$35,280 | \$8,330 | \$4,340 | \$21,280 | \$4,690 |
| 135 | \$9,030 | \$11,970 | \$17,360 | \$11,760 | \$15,785 | \$22,890 | \$20,685 | \$23,190 | \$37,870 | \$9,170 | \$5,810 | \$30,100 | \$4,690 |
| 150 | \$10,045 | \$13,230 | \$19,215 | \$12,985 | \$17,220 | \$24,990 | \$22,785 | \$29,890 | \$41,860 | \$9,940 | \$5,810 | \$31,780 | \$4,690 |
| 175 | \$11,585 | \$15,365 | \$22,260 | \$15,050 | \$20,020 | \$29,015 | \$26,495 | \$34,860 | \$48,790 | \$10,920 | \$5,810 | \$35,980 | \$4,690 |
| 200 | \$13,160 | \$17,500 | \$25,375 | \$17,080 | \$22,750 | \$32,970 | \$30,100 | \$39,550 | \$55,370 | \$13,125 | \$5,810 | \$37,520 | \$5.880 |
| 225 | \$14,770 | \$19,670 | \$28,560 | \$19,180 | \$25,585 | \$37,100 | \$33,740 | \$44,345 | \$62,090 | \$14,910 | \$7,175 | --- | \$8,190 |
| 250 | \$16,870 | \$22,260 | \$32,270 | \$21,840 | \$28,945 | \$42,000 | \$38,500 | \$50,330 | \$70,455 | \$16,240 | \$7,735 | --- | \$8,190 |
| 275 | \$18,480 | \$24,395 | \$35,350 | \$24,010 | \$31,710 | \$45,990 | \$42,105 | \$55,090 | \$77,140 | \$18,340 | \$8,750 | --- | \$9,310 |
| 300 | \$20,020 | \$26,530 | \$38,465 | \$26,040 | \$34,545 | \$49,490 | \$45,745 | \$59,850 | \$83,790 | \$19,880 | \$10,500 | --- | \$9,310 |
| 325 | \$21,560 | \$28,630 | \$41,545 | \$28,035 | \$37,275 | \$54,040 | \$49,385 | \$64,785 | \$90,685 | \$20,860 | \$10,500 | --- | \$10,220 |
| 350 | \$23,170 | \$30,765 | \$44,555 | \$30,170 | \$39,900 | \$57,890 | \$52,990 | \$69,685 | \$97,580 | \$21,840 | \$11,550 | --- | \$10,220 |
| 375 | \$24,745 | \$32,900 | \$47,670 | \$32,200 | \$42,735 | \$61,950 | \$56,630 | \$74,375 | \$104,160 | \$22,820 | \$12,250 | --- | \$10,220 |
| 400 | \$26,075 | \$35,070 | \$50,820 | \$34,230 | \$45,535 | \$66,010 | \$60,305 | \$79,065 | \$110,705 | --- | --- | --- | \$12,740 |
| 425 | \$27,930 | \$35,945 | \$52,115 | \$36,295 | \$50,575 | \$68,250 | \$63,805 | \$81,690 | \$117,460 | --- | --- | --- | \$12,740 |
| 450 | \$29,505 | \$39,340 | \$57,050 | \$38,360 | \$51,135 | \$74,165 | \$67,480 | \$88,690 | \$124,180 | --- | --- | --- | \$12,740 |
| 475 | \$31,640 | \$41,895 | \$60,725 | \$41,090 | \$54,460 | \$78,995 | \$72,240 | \$94,675 | \$132,545 | --- | --- | --- | \$17,780 |
| 500 | \$33,740 | \$44,485 | \$68,005 | \$43,820 | \$57,890 | \$83,930 | \$77,035 | \$100,625 | \$140,910 | --- | --- | --- | \$17,780 |

[^0]
## Panel Modifications



Page 5
Catalog Price List 4100 • April 2007
Panel Modifications
Discount Schedule E41 (ER)


## Footnotes:

1. Requires (2) ammeter shunts. See Note 6.
2. Requires (1) ammeter shunt. See Note 6.
3. Does not include resistor price.
4. Requires (1) ammeter shunt per controller. See Note 6.
5. For duplex controllers using series brakes.
6. Modification adder does not include ammeter shunt.

Type $4110 / 4111$ controllers have (1) 50 mV negative shunt as standard component
7. For 550 VDC operation add $10 \%$ to all list prices.
8. For duplex controller double all prices except modifications $9,13,17 \mathrm{~b}, 18 \mathrm{~b}$ and 26.

9, Type 4120/4121 controllers only.

## Description of Panel Modifications

## Mod <br> No. <br> Description

14. Second plugging step is recommended for use on bridge drives of heavy cranes such as ladle cranes.
15. Service dynamic braking is used to decelerate a crane travel drive under normal operation and is sometimes used in place of plugging.
16. Plug to stop is used to decelerate a crane drive under normal operation. This circuit provides a faster slowdown than service dynamic braking.
17. Emergency dynamic braking provides a reliable means to decelerate high speed, high inertia travel drives under a loss of power. (If drive normally reaches maximum running speed use Mod. 18), This circuit converts the motor or motors into self excited generators to provide the braking power.
18. Emergency dynamic braking with graduated deceleration provides a quicker, smoother stop under a loss of power thanMod. 11. Recommended for high speed, high inertia drives which normally reach maximum running speed.
19. Off point graduated dynamic braking is recommended for use with $D C$ hoists handling high inertia fixed loads, such as bucket hoists. The circuit eases the mechanical shock which occurs during stopping.

Special Construction

| Unitized Constructon |  |  |
| :--- | :--- | :--- |
| Description | Top Mounted <br> Resistors | Side Mounted <br> Resistors |
| Mounting <br> individual <br> controllers and <br> resistor racks on <br> common skid | Estimate length of each skid. Multiply <br> length by \$600 per foot. |  |
| Interwire <br> controller to main <br> disconnect if on <br> same skid | Add 10\% of controller price. |  |
| Mount and wire <br> resistors. | \$600 per motion <br> plus 20\% of <br> resistor price. | $\$ 500$ per motion <br> plus 30\% of <br> resistor price. |
| Resistor Enclosure Covers |  |  |
| Front and side <br> screen covers | 20\% of resistor <br> price. \$800 <br> minimum. | $30 \%$ of resistor <br> price. $\$ 600$ <br> minimum. |
| Screened indoor <br> enclosures | $40 \%$ of resistor <br> price. \$1,600 <br> minimum. | $50 \%$ of resistor <br> price. \$1,000 <br> minimum. |
| louvered outdoor <br> enclosures | $50 \%$ of resistor <br> price. $\$ 2,000$ <br> minimum. | $60 \%$ of resistor <br> price. \$1,200 <br> minimum. |

Discount Schedule E41 (ER)

| Multipanel Constructon |  |  |
| :--- | :--- | :--- |
| Description | Top Mounted <br> Resistors | Side Mounted <br> Resistors |
| Mounting and <br> interwiring more <br> than one control- <br> ler in a common <br> enclosure | Add 15\% to the total price of the <br> separate enclosed controllers. |  |
| Mount and wire <br> resistors. | \$600 per motion <br> plus 20\% of <br> resistor price. | \$500 per motion <br> plus 30\% of <br> resistor price. |
| Resistor Enclosure Covers |  |  |
| Front and side <br> screen covers | 20\% of resistor <br> price. \$800 <br> minimum. | $30 \%$ of resistor <br> price. \$600 <br> minimum. |
| Screened indoor <br> enclosures | $40 \%$ of resistor <br> price. \$1,600 <br> minimum. | $50 \%$ of resistor <br> price. \$1,000 <br> minimum. |
| louvered outdoor <br> enclosures | $50 \%$ of resistor <br> price. \$2,000 <br> minimum. | $60 \%$ of resistor <br> price. \$1,200 <br> minimum. |

Page 7
Catalog Price List 4100 • April 2007

| Qty |  | Description |
| :---: | :---: | :--- |
| Type <br> $\mathbf{4 1 1 0}$ | Type <br> $\mathbf{4 1 2 0}$ |  |
| 1 | 1 | Main knife Switch |
| 1 | 1 | Fused Control Knife Switch |
| 4 | 4 | Directional Contactors |
| 1 | 1 | Plugging Contactor |
| 3 to 4 | 2 to 4 | Accelerating Contactors |
| 1 | --- | Negative Line Contactor |
| 3 to 4 | 1 | Static Timer |
| 1 | 1 | Plugging Relay |
| 1 | 1 | Low Voltage Relay |
| 1 | 1 | Electronic overload Relay w/ AMS |

Travel Master Switches

| Type Master Switch | List Price |  |  | Options |  | Discount Schedule |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\begin{gathered} 4 \\ \text { Speed } \end{gathered}$ | $\begin{gathered} 5 \\ \text { Speed } \end{gathered}$ | $\begin{array}{\|c\|} \hline 6 \\ \text { Speed } \end{array}$ | Spring Return | Off Point Latch |  |
| 4211 | \$1,260 | \$1,365 | N/A | Std | N/A | E20 (EA) |
| 4216 | \$2,700 | \$3,300 | \$3,300 | \$540 | \$420 | E42(ES) |


| Qty |  | Description |
| :---: | :---: | :--- |
| Type <br> $\mathbf{4 1 1 1}$ | Type <br> $\mathbf{4 1 2 1}$ |  |
| 1 | 1 | Main Knife Switch |
| 1 | 1 | Fused Control Knife Switch |
| 2 | 2 | Directional Contactors |
| 1 | 1 | Dynamic Braking Contactor |
| 4 to 5 | 3 to 4 | Accelerating Contactors |
| 1 | --- | Negative Line Contactor |
| 3 to 4 | 1 | Static Timer (Accelerating) |
| 1 | 1 | Static Timer (Braking) |
| 1 | 1 | Limit Switch Relay |
| 1 | 1 | Low Voltage Relay |
| 1 | 1 | Electronic overload Relay w/ AMS |

Hoist Master Switches

| Type <br> Master <br> Switch | List Price |  |  | Options |  | $\mathbf{4}$ <br> Speed |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\mathbf{6}$ <br> Speed | Spring <br> Return | Off <br> Point <br> Latch | Discount <br> Schedule |  |  |
| 4211 | $\$ 1,365$ | $\$ 1,470$ | N/A | Std | N/A | E20 (EA) |
| 4216 | $\$ 3,300$ | $\$ 3,780$ | $\$ 4,500$ | $\$ 540$ | $\$ 420$ | E42 (ES) |

## Resistor Information

| 1 | NEMA Class 152 is recommended for light crane duty. <br> NEMA Class 162 is recommended for standard crane duty. <br> NEMA Class 172 is recommeded for severe crane duty. |
| :---: | :--- |
| 2 | Drives with anti-friction bearings should use Class 152, <br> 162 or 172 resistors. Drives with plain bearings should <br> use Class 1563, 163 or 173 resistors. |
| 3 | Duplex Controls requires (2) sets of resistors. |
| 4 | 1st point armature shunt requires armature shunt contactor. |
| 5 | Service and emergency dynamic braking require panel <br> modifications. |
| 6 | Teaser field resistor limits no load hoisting speed to 250\% <br> of motor rated speed. No panel modification required. |
| 7 | Slowdown resistors are designed to limit travel drive top <br> speed by up to $50 \%$. |

## Euclid ${ }^{\text {TM }}$ DC Crane Controllers

Catalog Price List 4100 • April 2007
Page 8
DC Mill Motor Data

| Motor Frame Size |  | Series Wound Totally Enclosed Motors |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 600 Series | 800 Series | Horsepower Ratings |  | Full Load Ratings |  |  |
|  |  | 30 Minute | 1 Hour | Torque (FootPound) | Speed (RPM) | Amperes @ 230 VDC |
|  | 802A | $\stackrel{6}{\text { 6.-- }}$ | --- | $\begin{aligned} & 45 \\ & 30 \end{aligned}$ | $\begin{aligned} & 750 \\ & 800 \\ & \hline \end{aligned}$ | $\begin{aligned} & 29 \\ & 21 \\ & \hline \end{aligned}$ |
| 602 |  | 10 | 7.5 | $\begin{aligned} & 80 \\ & 50 \end{aligned}$ | $\begin{aligned} & 675 \\ & 800 \\ & \hline \end{aligned}$ | $\begin{aligned} & 44 \\ & 31 \end{aligned}$ |
|  | 802B | 10 | 50 | $\begin{aligned} & 80 \\ & 50 \\ & \hline \end{aligned}$ | $\begin{aligned} & 675 \\ & 800 \end{aligned}$ | $\begin{aligned} & 45 \\ & 31 \\ & \hline \end{aligned}$ |
| 603 |  | 13.5 ---1 | 10 | $\begin{aligned} & 115 \\ & 70 \end{aligned}$ | $\begin{aligned} & 620 \\ & 725 \\ & \hline \end{aligned}$ | $\begin{aligned} & 57 \\ & 41 \\ & \hline \end{aligned}$ |
|  | 802C | ${ }^{13.5}$ | 10 | $\begin{aligned} & 105 \\ & 65 \end{aligned}$ | $\begin{aligned} & 675 \\ & 800 \\ & 8 \end{aligned}$ | $\begin{array}{r} 57 \\ 41 \\ \hline \end{array}$ |
| 604 |  | 19 | ---15 | $\begin{aligned} & 180 \\ & 120 \\ & \hline \end{aligned}$ | $\begin{aligned} & 560 \\ & 650 \end{aligned}$ | $\begin{aligned} & 77 \\ & 59 \\ & \hline \end{aligned}$ |
|  | 803 | 19 | 15 | $\begin{aligned} & 160 \\ & 110 \\ & \hline \end{aligned}$ | $\begin{aligned} & 620 \\ & 725 \end{aligned}$ | $\begin{aligned} & 77 \\ & 59 \\ & \hline \end{aligned}$ |
|  | 804 | $\stackrel{26}{---1}$ | 20 | $\begin{array}{r} 235 \\ 160 \\ \hline \end{array}$ | $\begin{aligned} & 530 \\ & 650 \end{aligned}$ | $\begin{aligned} & 98 \\ & 75 \\ & \hline \end{aligned}$ |
| 606 |  | $\stackrel{33}{---1}$ | 25 | $\begin{aligned} & 340 \\ & 230 \end{aligned}$ | $\begin{aligned} & 515 \\ & 575 \end{aligned}$ | $\begin{aligned} & 129 \\ & 95 \\ & \hline \end{aligned}$ |
|  | 806 | $\stackrel{39}{---1}$ | 30 | $\begin{aligned} & 410 \\ & 275 \end{aligned}$ | $\begin{aligned} & 500 \\ & 575 \end{aligned}$ | $\begin{aligned} & 145 \\ & 112 \end{aligned}$ |
| 608 |  | 45 | 35 | $\begin{aligned} & 500 \\ & 320 \end{aligned}$ | $\begin{aligned} & 470 \\ & 525 \end{aligned}$ | $\begin{aligned} & 175 \\ & 131 \end{aligned}$ |
| 610 |  | $\stackrel{65}{---1}$ | 50 | $\begin{aligned} & \hline 770 \\ & 525 \end{aligned}$ | $\begin{aligned} & 445 \\ & 500 \end{aligned}$ | $\begin{aligned} & 248 \\ & 184 \end{aligned}$ |
|  | 808 | $\stackrel{65}{---1}$ | 50 | $\begin{aligned} & 760 \\ & 500 \end{aligned}$ | $\begin{aligned} & 450 \\ & 525 \end{aligned}$ | $\begin{array}{r} 246 \\ 184 \\ \hline \end{array}$ |
|  | 810 | $\stackrel{90}{---1}$ | 70 | $\begin{gathered} 1070 \\ 435 \end{gathered}$ | $\begin{aligned} & 440 \\ & 500 \end{aligned}$ | $\begin{aligned} & 335 \\ & 260 \end{aligned}$ |
| 612 |  | $\stackrel{100}{---1}$ | 75 | $\begin{gathered} 1225 \\ 830 \end{gathered}$ | $\begin{aligned} & 430 \\ & 475 \end{aligned}$ | $\begin{aligned} & 375 \\ & 274 \end{aligned}$ |
| 614 |  | $\stackrel{135}{---1}$ | $-\overline{100}$ | $\begin{aligned} & 1735 \\ & 1140 \end{aligned}$ | $\begin{aligned} & 400 \\ & 460 \end{aligned}$ | $\begin{aligned} & 500 \\ & 360 \\ & \hline \end{aligned}$ |
|  | 812 | $\stackrel{135}{---1}$ | $\overline{100}$ | $\begin{aligned} & \hline 1690 \\ & 1110 \\ & \hline \end{aligned}$ | $\begin{aligned} & 420 \\ & 475 \end{aligned}$ | $\begin{aligned} & 500 \\ & 360 \\ & \hline \end{aligned}$ |
| 616 |  | $\stackrel{200}{---1}$ | $\overline{--70}$ | $\begin{aligned} & 2630 \\ & 1750 \end{aligned}$ | $\begin{aligned} & 400 \\ & 450 \end{aligned}$ | $\begin{aligned} & \hline 760 \\ & 536 \end{aligned}$ |
|  | 814 | $\stackrel{200}{--}$ | $\overline{150}$ | $\begin{aligned} & 2625 \\ & 1710 \\ & \hline \end{aligned}$ | $\begin{aligned} & 400 \\ & 460 \\ & \hline \end{aligned}$ | $\begin{aligned} & \hline 760 \\ & 533 \\ & \hline \end{aligned}$ |
| 618 |  | $\stackrel{265}{---1}$ | $2-7$ | $\begin{aligned} & 3810 \\ & 2560 \\ & \hline \end{aligned}$ | $\begin{aligned} & 385 \\ & 410 \\ & \hline \end{aligned}$ | $\begin{aligned} & 955 \\ & 712 \end{aligned}$ |
|  | 816 | $\stackrel{265}{---1}$ | $200$ | $\begin{aligned} & 3480 \\ & 2560 \\ & \hline \end{aligned}$ | $\begin{aligned} & 400 \\ & 410 \\ & \hline \end{aligned}$ | $\begin{aligned} & 955 \\ & 712 \\ & \hline \end{aligned}$ |
|  | 818 | 325 | $--\overline{250}$ | $\begin{aligned} & 4740 \\ & 3200 \\ & \hline \end{aligned}$ | $\begin{aligned} & 360 \\ & 410 \\ & \hline \end{aligned}$ | $\begin{aligned} & \hline 1140 \\ & 900 \\ & \hline \end{aligned}$ |
| 620 |  | 360 | 275 | $\begin{aligned} & 5570 \\ & 3700 \\ & \hline \end{aligned}$ | $\begin{aligned} & 340 \\ & 370 \end{aligned}$ | $\begin{gathered} 1260 \\ 970 \end{gathered}$ |
|  | 820 | 390 | --- |  |  | 1430 |
| 622 |  | 500 | 375 | $\begin{aligned} & 8480 \\ & 5790 \\ & \hline \end{aligned}$ | $\begin{aligned} & 310 \\ & 340 \\ & \hline \end{aligned}$ | $\begin{aligned} & 1800 \\ & 1330 \\ & \hline \end{aligned}$ |
|  | 822 | 500 | --- |  |  | 1890 |
| 624 |  | ${ }^{650}$ | 500 | $\begin{gathered} 11550 \\ 8210 \\ \hline \end{gathered}$ | $\begin{aligned} & 300 \\ & 320 \\ & \hline \end{aligned}$ | $\begin{aligned} & 2370 \\ & 1800 \\ & \hline \end{aligned}$ |

Notes:

1. NEMA standards require that crane panels be selected on the intermittent motor rating ( 30 minute or 1 hour rating) at which the motor is applied.
2. AISE standards require that hoist panels be selected based on the 30 minute rating of the hoist motors.
3. AISE standards require that bridge and trolley panels be selected based on the 1 hour rating of the bridge and trolley motors.

[^0]:    See page 7 for Resistor Modifications and Resistor Types

